ENGINE WORKSHOP CAPABILITY LIST

Engine types applicable for FAA certificate 7M1Y679C: CFM56-3, CFM56-5A/B, CFM56-7, V2500
Engine and APU types applicable for EASA certificate EE.145.0102: all
Engine types applicable for UK CAA certificate UK.145.01742: all except Leap-1A and Leap-1B
Engine types applicable for SACAA certificate AMO/1678: CFM56-3, CFM56-5A/B, CFM56-7

Revision record	
Rev #	**Date**
0	10.08.2015
1	11.09.2017
2	16.02.2018
3	29.07.2019
4	01.03.2020
5	01.09.2020
6	10.05.2021
7	14.06.2021
8	25.08.2021
9	24.01.2022
10	30.03.2022
11	02.05.2022
12	10.06.2022
13	02.11.2022
14	30.08.2023
15	24.10.2023
16	16.01.2025
17	07.03.2025
18	05.06.2025
19	12.08.2025
20	08.12.2025

List of changes in current revision	
ATA	**Contents**
	SACAA approval added
72	PW1100G BSI added

ATA	Description	CFM56-3	CFM56-5A	CFM56-5B	CFM56-7B	CF34-8	V2500	Leap-1A	Leap-1B	PW100	PW1100G	Reference data
71	Removal & installation of engine QEC components	X		X	X							CFM56-5B: ESM; CFM56-3/7B: PPBU
72	Low Pressure Compressor Borescope Inspection	X	X	X	X	X	X	X	X	X	X	NDTM, AMM
72	High Pressure Compressor Blade Blend Repair. Special Procedure 003 ESM 72-00-00-800 & AMM TASK 72-00-00-308-015-C00	X	X	X	X							ESM
72	High Pressure Compressor Borescope Inspection	X	X	X	X	X	X	X	X	X	X	NDTM, AMM
72	Combustor Section Borescope Inspection	X	X	X	X	X	X	X	X	X	X	NDTM, AMM
72	High Pressure Turbine Borescope Inspection	X	X	X	X	X	X	X	X	X	X	NDTM, AMM
72	Low Pressure Turbine Borescope Inspection	X	X	X	X	X	X	X	X	X	X	NDTM, AMM
72	Power conversion, PMC, MEC and/or VSV	X										CFM56-3 SB
72	Engine preservation up to 365 days	X		X	X							ESM
72	HPC rotor blades removal/installation, limited inspection, limited repair – TOP/LOWER CASE REPAIR	X		X	X							ESM
72	HPC forward stator: removal/installation, disassembly, assembly and limited inspection. Vane sectors: limited repair and replacement. Vanes: replacement. Bushing outer, inner: replacement	X		X	X							ESM
72	HPC rear stator: removal/installation, disassembly, assembly and limited inspection. Vane sectors: limited repair and replacement	X		X	X							ESM
72	Removal & installation of engine bare components	X		X	X							ESM
72	Fan rotor blades removal/installation, lubrication and limited inspection	X		X	X							ESM
72	Front and rear spinner cones removal/installation and limited inspection	X		X	X							ESM
72	Replacement of VSV system	X		X	X							ESM
72	VBV system removal/installation	X		X	X							ESM
72	OGV, fan duct panels and acoustical panels removal/installation	X		X	X							ESM

ATA	Description	CFM56-3	CFM56-5A	CFM56-5B	CFM56-7B	CF34-8	V2500	Leap-1A	Leap-1B	PW100	PW1100G	Reference data
72	SB 72-1169	X										CFM56-3 SB
72	Transfer gear box removal/installation	X		X	X							ESM
72	Transfer gear box inspection	X		X	X							ESM
72	FAN and Booster module removal/instalaltion	X		X	X							ESM
72	No.1 & 2 brg. support module inspection, removal/installation	X		X	X							ESM
72	Recondition of the Abradable Shroud on on the containment case	X			X							AMM
72	LPT MM removal/installation	X		X	X							ESM
72	LPT MM SP001 replacement brg.4	X		X	X							ESM
72	LPT MM SP002 replacement brg.5			X	X							ESM
72	LPT MM SP002 replacement of shroud support	X										ESM
72	LPT MM SP003 replacement brg.5	X										ESM
72	LPT MM SP003 replacement of stage 1 seal segments			X	X							ESM
72	LPT MM SP004 replacement of stage 4 blades	X										ESM
72	LPT MM SP004 replacement of stage 1 disk			X	X							ESM
72	LPT MM SP005 replacement of support seal on LPT assembly				X							ESM
72	LPT MM SP010 replacement of stage 1 disk	X										ESM
72	LPT MM SP012 replacement of stg.4 LPT blades				X							ESM
72	LPT MM inspection	X		X	X							ESM
72	HPT SHROUD & LPT NGV stg.1 module removal/installation	X		X	X							ESM
72	HPT SHROUD & LPT NGV stg.1 module disassembly/assembly	X		X	X							ESM
72	HPT SHROUD & LPT NGV stg.1 SP001 replacement of LPT stg.1 nozzle	X		X	X							ESM
72	HPT SHROUD & LPT NGV stg.1 SP001 inspection	X		X	X							ESM
72	HPT rotor module removal/installation	X		X	X							ESM
72	HPT rotor module inspection	X		X	X							ESM
72	HPT rotor SP001 - replacement of blades	X		X	X							ESM
72	HPT rotor SP002/006 - replacement of full set blades	X		X	X							ESM

ATA	Description	CFM56-3	CFM56-5A	CFM56-5B	CFM56-7B	CF34-8	V2500	Leap-1A	Leap-1B	PW100	PW1100G	Reference data
72	HPT rotor SP003/007 - replacement of large quantity of blades	X		X	X							ESM
72	HPT NGV module (ALL) removal/instalaltion	X		X	X							ESM
72	HPT NGV module (ALL) inspection	X		X	X							ESM
72	HPT NGV module (ALL) disassembly/assembly	X		X	X							ESM
72	Combustion Chamber module removal/instalaltion	X		X	X							ESM
72	FAN and BOOSTER module inspection	X		X	X							ESM
72	Engine assembly SP006 FAN disk replacement	X		X	X							ESM
72	No.1 & 2 BEARING SUPPORT module inspection	X		X	X							ESM
12-80	End of lease inspection	X		X	X		X					AMM, ESM
72	Fan case/containment removal/installation	X		X	X							ESM
72	AGB removal/installation/inspection	X		X	X							ESM
72	LPT MM disassembly/assembly	X		X	X							ESM
72	LPT 55X shaft disassembly/assembly			X	X							ESM
72	LPT SHAFT disassembly/assembly	X										ESM
72	FAN and BOOSTER module disassembly/assembly	X			X							ESM
72	CORE MM module disassembly/assembly/inspection	X		X	X							ESM
72	CORE MM removal/installation	X		X	X							ESM
72	Modul 41X module disassembly/assembly/inspection	X		X	X							ESM
72	HPT rotor disassembly/assembly	X		X	X							ESM
72	IGB - module 61X removal/installation	X		X	X							ESM
72	IGB - module 61X inspection	X		X	X							ESM
72	SB 72-1129 - AGB modification	X										CFM56-3 SB
72	SB 72-0697 DAC to SAC conversion			X								CFM56-5 SB
72	SB 72-0879, SB 72-0564 - AGB modification LIMITED PER P/N				X							CFM56-7 SB
72	Installation of Reverse Bleed System (RBS), "On-Wing" maintenance only							X				SB72-0444, SB72-0445, SB72-0476
72	Module 54X disassembly/assembly	X										ESM

ATA	Description	CFM56-3	CFM56-5A	CFM56-5B	CFM56-7B	CF34-8	V2500	Leap-1A	Leap-1B	PW100	PW1100G	Reference data
72	Module 31X disassembly/assembly	X		X	X							ESM

ATA	Description	APS3200	131-9A, -9B
49	Borescope inspections	X	X
49	Honeywell SB 49-7997		X

1	CFM56-5B Turbofan Engines preservation up to 365 days
2	CFM56-7B Turbofan Engines preservation up to 365 days
3	CFM56-5B Turbofan Engines special procedure 72-00-31-800-002 replace the stage 1, 2 or 3 blades on a compressor assembly
4	CFM56-5B Turbofan Engines special procedure 72-00-31-800-003 replace the stages 4 thru 9 blades on a compressor assembly
5	CFM56-5B Turbofan Engines special procedure 72-00-31-800-005 replacement of stages 1-3 blade retainers
6	CFM56-5B Turbofan Engines special procedure 72-00-31-800-006 replacement of stage 4 blade locks
7	CFM56-5B Turbofan Engines special procedure 72-00-31-800-007 replacement of a large quantity all full sets of high compressor blades
8	CFM56-5B Turbofan Engines procedure 72-00-31-200-001 compressor rotor assembly inspection
9	CFM56-5B Turbofan Engines special procedure 72-00-31-300-001 blend of the airfoil tip, leading edge and trailing edge of the stage 1 blades
10	CFM56-5B Turbofan Engines special procedure 72-00-31-300-002 blend of the airfoil tip, leading edge and trailing edge of the stages 2 and 3 blades
11	CFM56-5B Turbofan Engines special procedure 72-00-31-300-003 blend of the stage 4-9 blade leading edge and trailing edges and stage 4 blade tip
12	CFM56-5B Turbofan Engines special procedure 72-00-31-300-004 removal of damaged stage 4-9 blade lock setscrew
13	CFM56-5B Turbofan Engines procedure 72-00-32-030-001 compressor front stator removal
14	CFM56-5B Turbofan Engines procedure 72-00-32-030-803-K removal 002 lower forward compressor case
15	CFM56-5B Turbofan Engines procedure 72-00-32-030-805-L removal 002 lower forward compressor case
16	CFM56-5B Turbofan Engines procedure 72-00-32-200-001 compressor front stator assembly inspection
17	CFM56-5B Turbofan Engines procedure 72-00-32-430-001 compressor front stator assembly installation
18	CFM56-5B Turbofan Engines procedure 72-00-32-430-802-K installation 002 lower forward compressor case
19	CFM56-5B Turbofan Engines procedure 72-00-32-430-803-L installation 002 lower forward compressor case
20	CFM56-5B Turbofan Engines special procedure 72-00-32-800-001 replace the variable vanes (IGV thru stage 3) in the compressor front stator
21	CFM56-5B Turbofan Engines special procedure 72-00-32-800-002 replace the stage 4 and 5 vane sectors in the compressor front stator
22	CFM56-5B Turbofan Engines special procedure 72-00-32-800-003 replace the IGV and stage 1 thru 3 shrouds
23	CFM56-5B Turbofan Engines special procedure 72-00-32-800-004 replace the variable stator vane actuation ring and lever arms
24	CFM56-5B Turbofan Engines special procedure 72-00-32-800-006 replace the variable stator vane system in the compressor front stator assembly
25	CFM56-5B Turbofan Engines special procedure 72-00-32-800-007 replace the variable stator vane actuator system hardware

26	CFM56-5B Turbofan Engines procedure 72-32-03-300-002 repair 002 compressor stator vane sectors, stage 4 and 5 airfoil leading and trailing edges blend repair
27	CFM56-5B Turbofan Engines procedure 72-00-33-030-001 removal compressor rear stator assembly
28	CFM56-5B Turbofan Engines procedure 72-00-33-200-001 inspection compressor rear stator assembly
29	CFM56-5B Turbofan Engines procedure 72-00-33-430-001 installation compressor rear stator assembly
30	CFM56-5B Turbofan Engines special procedure 72-00-33-800-001 remove the vanes sectors from the compressor rear stator assembly
31	CFM56-5B Turbofan Engines procedure 72-33-02-300-002 repair compressor rear stator vane sectors, stages 6-8 leading and trailing edges blend repair
32	CFM56-7B Turbofan Engines special procedure 72-00-31-800-002 replacement of the stage 1, 2 or 3 blades on a compressor rotor assembly
33	CFM56-7B Turbofan Engines special procedure 72-00-31-800-003 replace the stage 4 thru 9 blades on a compressor rotor assembly
34	CFM56-7B Turbofan Engines special procedure 72-00-31-800-007 replacement of a large quantity all full sets of high compressor blades
35	CFM56-7B Turbofan Engines procedure 72-00-31-200-001 inspection compressor rotor assembly
36	CFM56-7B Turbofan Engines procedure 72-00-31-300-001 repair compressor rotor blades stage 1 blend of the airfoil tip, leading edge and trailing edge
37	CFM56-7B Turbofan Engines procedure 72-00-31-300-002 repair compressor rotor blades stage 2 and 3 blend of the airfoil tip, leading edge and trailing edge
38	CFM56-7B Turbofan Engines procedure 72-00-31-300-003 repair compressor rotor blades stage 4-9 blend of the airfoil tip, leading edge and trailing edge
39	CFM56-7B Turbofan Engines procedure 72-00-31-300-004 repair removal of damaged stage 4-9 blade lock setscrew
40	CFM56-7B Turbofan Engines procedure 72-00-32-030-001 removal upper front compressor stator case
41	CFM56-7B Turbofan Engines procedure 72-00-32-030-801 removal lower forward compressor case
42	CFM56-7B Turbofan Engines procedure 72-00-32-200-001 Inspection compressor front stator assembly
43	CFM56-7B Turbofan Engines procedure 72-00-32-430-001 Installation upper front compressor stator case
44	CFM56-7B Turbofan Engines procedure 72-00-32-430-801 installation lower forward compressor case
45	CFM56-7B Turbofan Engines special procedure 72-00-32-800-005 replace the variable vanes (IGV thru stage 3) in the compressor front stator
46	CFM56-7B Turbofan Engines special procedure 72-00-32-800-002 replace the stage 4 and 5 vane sectors in the compressor front stator
47	CFM56-7B Turbofan Engines special procedure 72-00-32-800-001 replace IGV and stage 1 thru 3 shrouds
48	CFM56-7B Turbofan Engines special procedure 72-00-32-800-004 replace the variable stator vane actuation rings and lever arms
49	CFM56-7B Turbofan Engines special procedure 72-00-32-800-006 replace the variable stator vanes system in the compressor front stator

50	CFM56-7B Turbofan Engines special procedure 72-00-32-800-007 replace the variable stator vanes actuator system hardware
51	CFM56-7B Turbofan Engines procedure 72-32-03-300-002 stages 4 and 5 airfoil leading and trailing edges blend repair
52	CFM56-7B Turbofan Engines procedure 72-00-33-030-001 compressor rear stator assembly removal
53	CFM56-7B Turbofan Engines procedure 72-00-33-200-001 compressor rear stator assembly inspection
54	CFM56-7B Turbofan Engines procedure 72-00-33-430-001 compressor rear stator assembly installation
55	CFM56-7B Turbofan Engines special procedure 72-00-33-800-001 remove the vane sectors from the compressor rear stator assembly
56	CFM56-7B Turbofan Engines procedure 72-33-02-300-002 compressor rear stator vane sectors repair 002 – leading and trailing edges blend repair
57	CFM56-5B Turbofan engines ESM ATA 71-00-01 FAN MODULE, tasks: Ø T71-00-01-040-020 - FAN MAJOR MODULE DISASSEMBLY 020 - REMOVAL OF THE INLET COWL Ø T71-00-01-040-021 - FAN MAJOR MODULE DISASSEMBLY 021 - REMOVAL OF THE ANTI – ICE VALVE Ø T71-00-01-040-024 - FAN MAJOR MODULE DISASSEMBLY 024 - REMOVAL OF THE HYDRAULIC PUMP Ø T71-00-01-040-025 - FAN MAJOR MODULE DISASSEMBLY 025 - REMOVAL OF THE QEC KIT Ø T71-00-01-440-020 - FAN MAJOR MODULE ASSEMBLY 020 - INSTALLATION OF THE INLET COWL Ø T71-00-01-440-021 - FAN MAJOR MODULE ASSEMBLY 021 - ANTI – ICE VALVE ASSEMBLY Ø T71-00-01-440-024 - FAN MAJOR MODULE ASSEMBLY 024 - INSTALLATION OF THE HYDRAULIC PUMP Ø T71-00-01-440-025 - FAN MAJOR MODULE ASSEMBLY 025 - INSTALLATION OF THE QEC KIT
58	CFM56-5B Turbofan engines ESM ATA 71-00-02 CORE MODULE all tasks listed in: Ø T71-00-02-040-001 - CORE MAJOR MODULE DISASSEMBLY 001 - REMOVAL OF THE CORE ZONE WIRE HARNESSES Ø T71-00-02-040-002 - CORE MAJOR MODULE DISASSEMBLY 002 - REMOVAL OF THE BLEED AIR DUCTS Ø T71-00-02-040-003 - CORE MAJOR MODULE DISASSEMBLY 003 - REMOVAL OF THE HIGH-PRESSURE REGULATOR VALVE Ø T71-00-02-040-004 - CORE MAJOR MODULE DISASSEMBLY 004 - REMOVAL OF THE BLEED PRESSURE REGULATOR VALVE Ø T71-00-02-040-005 - CORE MAJOR MODULE DISASSEMBLY 005 - REMOVAL OF THE INTERMEDIATE PRESSURE CHECK VALVE Ø T71-00-02-040-006 - CORE MAJOR MODULE DISASSEMBLY 006 - REMOVAL OF THE CORE FIRE DETECTOR Ø T71-00-02-040-007 - CORE MAJOR MODULE DISASSEMBLY 007 - REMOVAL OF THE CORE BRACKETS Ø T71-00-02-440-001 - CORE MAJOR MODULE ASSEMBLY 001 - INSTALLATION OF THE CORE ZONE WIRE HARNESSES Ø T71-00-02-440-002 - CORE MAJOR MODULE ASSEMBLY 002 - INSTALLATION OF THE BLEED AIR DUCTS Ø T71-00-02-440-003 - CORE MAJOR MODULE ASSEMBLY 003 - INSTALLATION OF THE HIGH-PRESSURE REGULATOR VALVE Ø T71-00-02-440-004 - CORE MAJOR MODULE ASSEMBLY 004 - INSTALLATION OF THE BLEED PRESSURE REGULATOR VALVE Ø T71-00-02-440-005 - CORE MAJOR MODULE ASSEMBLY 005 - INSTALLATION OF THE INTERMEDIATE PRESSURE CHECK VALVE

	Ø T71-00-02-440-006 - CORE MAJOR MODULE ASSEMBLY 006 - INSTALLATION OF THE CORE FIRE DETECTOR Ø T71-00-02-440-007 - CORE MAJOR MODULE ASSEMBLY 007 - INSTALLATION OF THE CORE BRACKETS
59	CFM56-5B Turbofan engines ESM ATA 71-00-03 LPT MODULE tasks: Ø SUBTASK 71-00-03-020-051 – REMOVAL OF THE CORE-ZONE FIRE-DETECTOR Ø SUBTASK 71-00-03-420-051 – INSTALLATION OF THE CORE-ZONE FIRE-DETECTOR Ø SUBTASK 71-00-03-420-054 – INSTALLATION OF THE CORE-ZONE FIRE-DETECTOR LOOP A AND B
60	CFM56-5B Turbofan engines ESM ATA 71-00-56 TURBINE FRAME MODULE tasks: Ø SUBTASK 71-00-56-020-051 – REMOVAL OF THE CORE-ZONE FIRE-DETECTOR Ø SUBTASK 71-00-56-420-051 – INSTALLATION OF THE CORE-ZONE FIRE-DETECTOR Ø SUBTASK 71-00-56-420-053 – INSTALLATION OF THE CORE-ZONE FIRE-DETECTOR LOOP A AND B Ø SUBTASK 71-00-62-020-052 – REMOVE THE WIRE HARNESS Ø SUBTASK 71-00-62-420-052 – INSTALL THE WIRE HARNESS
61	CFM56-5B Turbofan engines ESM ATA 71-00-63 ACCESSORY GEAR BOX tasks: Ø SUBTASK 71-00-63-020-052 – REMOVAL OF THE FAN ZONE FIRE-DETECTOR Ø SUBTASK 71-00-63-020-053 – REMOVE THE WIRE HARNESS Ø SUBTASK 71-00-63-020-054 – REMOVE THE MAIN FUEL SUPPLY HOSE Ø SUBTASK 71-00-63-020-055 – REMOVE THE STARTER LOWER AIR DUCT Ø SUBTASK 71-00-63-020-057 – REMOVE THE IDG OIL COOLER HOSES Ø SUBTASK 71-00-63-420-056 – INSTALL THE WIRE HARNESS Ø SUBTASK 71-00-63-420-057 – INSTALL THE FIRE DETECTORS Ø SUBTASK 71-00-63-420-058 – INSTALL THE MAIN FUEL SUPPLY HOSE Ø SUBTASK 71-00-63-420-059 – INSTALL THE STARTER LOWER AIR DUCT Ø SUBTASK 71-00-63-420-060 – INSTALL THE IDG OIL COOLER HOSES Ø T71-00-63-040-002 - ACCESSORY GEARBOX ASSEMBLY DISASSEMBLY 002 - REMOVAL OF THE MANIFOLD MODULE ASSEMBLY Ø T71-00-63-040-003 - ACCESSORY GEARBOX ASSEMBLY DISASSEMBLY 003 - REMOVAL OF THE RESERVOIR MODULE ASSEMBLY Ø T71-00-63-020-005 - ACCESSORY GEARBOX ASSEMBLY DISASSEMBLY 005 - REMOVAL OF THE IDG QUAD ADAPTER Ø T71-00-63-440-002 - ACCESSORY GEARBOX ASSEMBLY 002 - INSTALLATION OF THE MANIFOLD MODULE ASSEMBLY Ø T71-00-63-440-003 - ACCESSORY GEARBOX ASSEMBLY 003 - INSTALLATION OF THE RESERVOIR MODULE ASSEMBLY Ø T71-00-78-050-001 - CORE MAJOR MODULE DISASSEMBLY 001 - DISASSEMBLY OF THE CORE NOZZLE Ø T71-00-78-050-002 - CORE MAJOR MODULE DISASSEMBLY 002 - DISASSEMBLY OF THE CENTERBODY Ø T71-00-78-450-001 - CORE MAJOR MODULE ASSEMBLY 001 - INSTALLATION OF THE CORE NOZZLE Ø T71-00-78-450-002 - CORE MAJOR MODULE ASSEMBLY 002 - INSTALLATION OF THE CENTERBODY
62	CFM56-5B Turbofan engines procedure 72-00-00-020-004 engine assembly-disassembly 004 – removal of the LPT Ø Subtask 72-00-00-040-068 - Remove the spinner cones

63	CFM56-5B Turbofan engines procedure 72-21-05-200-001 spinner front cone and rear cone inspection 001
64	CFM56-5B Turbofan engines procedure 72-00-00-420-005 engine assembly 005 installation of the LPT Ø Subtask 72-00-00-430-051 - Installation of the air/oil separator Ø B.5.Installation of the Air/Oil Separator, the Oil Inlet Cover, the Flame Arrestor and the spinner cones
65	CFM56-5B Turbofan engines procedure 72-00-21-020-001 fan and booster removal Ø Subtask 72-00-21-040-051 - Remove the fan blades
66	CFM56-5B Turbofan engines procedure 72-21-01-200-001 fan rotor blades inspection, limited to visual inspection Subtask 72-21-01-220-052
67	CFM56-5B Turbofan engines procedure 72-00-21-420-001 fan and booster module installation Ø Subtask 72-00-21-420-058 - Install the fan rotor blades
68	CFM56-5B Turbofan engines procedure 72-00-22-020-051 No.1 and No.2 bearing support module – removal Ø Subtask 72-00-22-020-053 - Removal of the N1 Speed Sensor
69	CFM56-5B Turbofan engines procedure 72-00-22-420-001 No.1 and No.2 bearing support module – installation Ø Subtask 72-00-22-450-052 - Installation of the N1 Speed Sensor
70	CFM56-5B Turbofan engines procedure 72-00-00-020-008 engine assembly – disassembly 008, disassembly of the AGB/TGB assembly Ø Subtask 72-00-00-030-076 - Remove the control alternator assembly from the AGB as follows Ø Subtask 72-00-00-030-077 - Remove the servo fuel heater from the AGB Ø Subtask 72-00-00-030-078 - Remove fuel flow transmitter from the AGB Ø Subtask 72-00-00-030-068 - Remove HMU from the AGB Ø Subtask 72-00-00-030-072 - Remove the fuel pump and main oil/fuel heat exchanger assembly Ø Subtask 72-00-00-050-093 - Remove main oil/fuel heat exchanger Ø Subtask 72-00-00-050-156 - Remove the N2 speed sensor Ø Subtask 72-00-00-030-064 - Remove debris monitor and lubrication unit
71	CFM56-5B Turbofan engines procedure 72-00-00-420-001 engine assembly – assembly 001, assemble the AGB/TGB assembly Ø Subtask 72-00-00-450-099 - Install the tubes and components on the AGB A. Installation of Components and Tubes on the AGB Ø Install N2 speed sensor Ø Install control alternator assembly Ø Install main fuel/oil heat exchanger Ø Install the fuel pump assembly Ø Subtask 72-00-00-450-102 Ø Install the HMU Ø Install servo-fuel heater Ø Install fuel flow transmitter Ø Install the lubrication unit and the debris monitor
72	CFM56-5B Turbofan engines procedure 72-41-00-040-001-K combustion case (single annular) disassembly Ø Subtask 72-41-00-040-052 - Remove the drain manifolds Ø Subtask 72-41-00-040-053 - Remove the fuel manifolds

	Ø Subtask 72-41-00-040-074 - Remove the fuel manifolds Ø Subtask 72-41-00-040-055 - Remove the fuel nozzles Ø Subtask 72-41-00-040-076 - Remove the fuel nozzles
73	CFM56-5B Turbofan engines procedure 72-41-00-040-001-L combustion case (dual annular) disassembly Ø Subtask 72-41-00-040-062 - Remove the fuel nozzles Ø Subtask 72-41-00-040-072 - Remove the fuel nozzles Ø Subtask 72-41-00-040-063 - Remove the fuel drain manifold Ø Subtask 72-41-00-040-064 - Remove the fuel manifolds Ø Subtask 72-41-00-040-073 - Remove the fuel manifolds
74	CFM56-5B Turbofan engines procedure 72-41-00-440-001-K combustion case (single annular) assembly Ø Subtask 72-41-00-440-056 - Installation of fuel nozzles Ø Subtask 72-41-00-440-086 - Installation of fuel nozzles Ø Subtask 72-41-00-440-001 - Installation of fuel nozzles Ø Subtask 72-41-00-440-057 - Installation of fuel manifolds Ø Subtask 72-41-00-440-087 - Installation of fuel manifolds Ø Subtask 72-41-00-440-059 - Assembly of fuel drain manifold
75	CFM56-5B Turbofan engines procedure 72-41-00-440-001-L combustion case (dual annular) assembly Ø Subtask 72-41-00-440-071 - Installation of the fuel manifolds Ø Subtask 72-41-00-440-082 - Installation of the fuel manifolds Ø Subtask 72-41-00-440-073 - Installation of fuel nozzles Ø Subtask 72-41-00-440-083 - Installation of fuel nozzles Ø Subtask 72-41-00-440-075 - Installation of the fuel drain manifold
76	CFM56-5B Turbofan engines procedure 72-00-00-020-007 engine assembly – disassembly 007 remove hardware, AGB/TGB assembly and components from fan frame Ø Subtask 72-00-00-050-154 - Remove the fuel return valve, the oil temperature sensor, the IDG oil cooler and the ECU from the fan frame Ø Subtask 72-00-00-050-248 - Removal of the Downstream Fuel Filter
77	CFM56-5B Turbofan engines procedure 72-00-00-420-002 engine assembly 002 install the components, the AGB/TGB assembly and the hardware on fan frame Ø Subtask 72-00-00-450-051 - Install the electronic control unit (ECU), the IDG oil cooler, the fuel return valve and the oil temperature sensor on the fan frame Ø Subtask 72-00-00-450-247 - Install downstream fuel filter
78	CFM56-5B Turbofan engines procedure 72-00-00-020-006 engine assembly – disassembly 006 remove electrical harnesses J7/J8/J9/J10/J11/J12/J13/DPM and T12 sensor from fan frame
79	CFM56-5B Turbofan engines procedure 72-00-00-420-003 engine assembly 003 install the electrical harnesses J7/J8/J9/J10/J11/J12/J13/DPM and T12 sensor on fan frame
80	CFM56-5B Turbofan engines procedure 72-00-00-020-003 engine assembly - disassembly 003 remove electrical harnesses, the ignition components, and the hardware from the core engine Ø Subtask 72-00-00-050-055 - Remove the electrical harnesses from the core engine Ø Subtask 72-00-00-050-066 - Remove the ignition exciters, ignition leads and spark igniters

	Ø Subtask 72-00-00-040-055 - Remove the VBV tubes, the LPTACC valve and tube, the fuel manifolds, the T25 sensor and P25 kit from the core engine
81	CFM56-5B Turbofan engines procedure 72-00-00-420-006 engine assembly 006 installation of the hardware on the engine core, the engine ignition components and the electrical harnesses Ø Subtask 72-00-00-450-104 - Install the ignition exciters, the ignition leads and the spark igniters Ø Subtask 72-00-00-450-110 - Install the electrical harnesses on the core engine Ø Subtask 72-00-00-450-107 - Install the VBV tubes, the fuel manifolds, the LPTACC valve and tube, the P25 and the T25 sensors
82	CFM56-5B Turbofan engines procedure 72-23-00-020-001 fan frame assembly – disassembly 001 removal of the oil tank assembly and external tubing Ø Subtask 72-23-00-050-057 - Remove the oil tank assembly
83	CFM56-5B Turbofan engines procedure 72-23-00-430-006 fan frame assembly 006 installation of the oil tank assembly and external tubing on the fan frame Ø Subtask 72-23-00-440-066 - Install the oil tank assembly
84	CFM56-5B Turbofan engines procedure 72-00-00-020-007 engine assembly – disassembly 007 remove hardware, AGB/TGB assembly and components from fan frame Ø Subtask 72-00-00-050-154 - Remove the fuel return valve, the oil temperature sensor, the IDG oil cooler and the ECU from the fan frame
85	CFM56-5B Turbofan engines procedure 72-00-00-420-002 engine assembly 002 install the components, the AGB/TGB assembly, and the hardware on the fan frame Ø Subtask 72-00-00-450-051 - Install the electronic control unit (ECU), the IDG oil cooler, the fuel return valve and the oil temperature sensor on the fan frame
86	CFM56-5B Turbofan engines procedure 72-00-00-020-002 engine assembly – disassembly 002 removal of starter, the monitoring kit and the tube bundle Ø Subtask 72-00-00-050-052 - Removal of the Engine Starter Ø Subtask 72-00-00-050-054 - Remove the monitoring obturation kit (T5)
87	CFM56-5B Turbofan engines procedure 72-00-00-420-007 engine assembly 007 install the tube bundle, the monitoring kit and the starter Ø Subtask 72-00-00-450-211 - Install the monitoring obturation kit (T5) Ø Subtask 72-00-00-450-212 - Install the engine starter
88	CFM56-5B Turbofan engines procedure 72-00-00-020-004 engine assembly - disassembly 004 removal of the low pressure turbine LPT Ø Subtask 72-00-00-050-099 - Remove the turbine vibration sensor Ø Subtask 72-00-00-050-101 - Remove the T49.5 temperature sensor assembly
89	CFM56-5B Turbofan engines procedure 72-00-00-420-005 engine assembly 005 installation of the low pressure turbine LPT Ø Subtask 72-00-00-450-145 - Install the T495 temperature sensor assembly Ø Subtask 72-00-00-450-151 - Install the turbine vibration sensor
90	CFM56-5B Turbofan engines procedure 72-00-02-030-001-G core engine module assembly – disassembly 001 Ø Subtask 72-00-02-030-434 - Remove the compressor discharge temperature T3 sensor
91	CFM56-5B Turbofan engines procedure 72-00-02-430-002-G external hardware installation Ø Subtask 72-00-02-430-328 - Install the Pre SB 77-0004 compressor discharge temperature T3 sensor

92	CFM56-5B Turbofan engines procedure 72-23-00-030-003 assembly – disassembly 003 removal of the variable bleed valve system Ø Subtask 72-23-00-040-051 - Remove the VBV position sensor Ø Subtask 72-23-00-040-063 - Remove the VBV system components Ø Subtask 72-23-00-050-053 - Remove the VBV and ball screw actuators
93	CFM56-5B Turbofan engines procedure 72-23-00-430-004 fan frame assembly 004 installation of the variable bleed valve system Ø Subtask 72-23-00-450-065 - Install the VBV position sensor Ø Subtask 72-23-00-450-060 - Install VBV system components Ø Subtask 72-23-00-450-061 - Install VBV and master ball screw actuator
94	CFM56-5B Turbofan engines procedure 72-00-02-030-001-P core engine major module assembly – disassembly 001 Ø Subtask 72-00-02-030-296 - Remove the transient air valve
95	CFM56-5B Turbofan engines procedure 72-00-02-430-002-P core engine major module assembly 002 external hardware installation Ø Subtask 72-00-02-430-427 - Install the transient air valve
96	CFM56-5B Turbofan engines procedure 71-00-01-040-017 fan major module disassembly 017 removal of the IDG oil cooler hoses/tubes Ø Subtask 71-00-01-040-084 - Remove the Integrated Drive Generator (IDG) kit
97	CFM56-5B Turbofan engines procedure 71-00-01-440-017 fan major module assembly 017 installation of the IDG oil cooler hoses Ø Subtask 71-00-01-440-086 - Install the Integrated Drive Generator (IDG) kit
98	CFM56-7B Turbofan engines procedure 72-00-63-020-001-A accessory gearbox module - removal Ø Subtask 72-00-63-020-072 - Removal of the Fuel Pump and HMU Package from the AGB Ø Subtask 72-00-63-020-074 - Removal of Oil Scavenge Filter from the AGB Ø Subtask 72-00-63-020-075 - Removal of Lubrication Unit from the AGB Ø Subtask 72-00-63-020-076 - Removal of Alternator Stator and/or Alternator Rotor Ø Subtask 72-00-63-020-077 - Removal of Air Turbo Starter from the AGB Ø Subtask 72-00-63-020-078 - Removal of N2 Speed Sensor from the AGB
99	CFM56-7B Turbofan engines procedure 72-00-63-420-001-A accessory gearbox module – installation Ø Subtask 72-00-63-450-075 - Installation of N2 speed sensor Ø Subtask 72-00-63-450-076 - Installation of air turbo starter Ø Subtask 72-00-63-450-077 - Installation of Alternator Stator Ø Subtask 72-00-63-450-079 - Installation of Lubrication Unit Ø Subtask 72-00-63-450-080 - Installation of Oil Scavenge Filter Ø Subtask 72-00-63-450-082 - Installation of the Fuel Pump and HMU Package
100	CFM56-7B Turbofan engines procedure 72-00-00-030-003-A removal of the electrical harnesses from the fan frame Ø Subtask 72-00-00-020-406 - Remove the J9 and J10 electrical harnesses Ø Subtask 72-00-00-020-416 - Remove the T12 sensor Ø Subtask 72-00-00-020-417 - Remove the J7 electrical harness Ø Subtask 72-00-00-020-418 - Remove the J8 electrical harness Ø Subtask 72-00-00-060-419 - Remove the J5 electrical harness Ø Subtask 72-00-00-020-420 - Remove the J6 electrical harness Ø Subtask 72-00-00-020-422 - Removal of the debris monitoring system (DMS) kit

101	CFM56-7B Turbofan engines procedure 72-00-00-430-005-A engine assembly 005 installation of the electrical harnesses on the fan frame Ø Subtask 72-00-00-420-378 - Install the J6 electrical harness Ø Subtask 72-00-00-420-380 - Install the J5 electrical harness Ø Subtask 72-00-00-420-383 - Install the J8 electrical harness Ø Subtask 72-00-00-420-384 - Install the J7 electrical harness Ø Subtask 72-00-00-420-385 - Install the T12 temperature sensor Ø Subtask 72-00-00-420-386 - Install the J9 and J10 electrical harnesses Ø Subtask 72-00-00-420-395 - Installation of the debris monitoring system (DMS) kit
102	CFM56-7B Turbofan engines procedure 72-00-00-030-004-A engine assembly disassembly 004 removal of the electrical harnesses from the core engine Ø Subtask 72-00-00-020-423 - Remove the CJ9 electrical harness Ø Subtask 72-00-00-020-424 - Remove the CJ10 electrical harness
103	CFM56-7B Turbofan engines procedure 72-00-00-430-004-A engine assembly 004 installation of the electrical harnesses on the core engine Ø Subtask 72-00-00-420-373 – Install the electrical harnesses on the core engine A.1. Install CJ10 electrical harnesses 2. Install CJ9 electrical harnesses
104	CFM56-7B Turbofan engines procedure 72-00-00-030-005 engine assembly disassembly 005 removal of the nacelle and fire detection electrical harnesses
105	CFM56-7B Turbofan engines procedure 72-00-01-430-003 engine assembly disassembly 003 installation of the nacelle and fire detection electrical harnesses
106	CFM56-7B Turbofan engines procedure 72-00-01-030-001 fan major module disassembly Ø Subtask 72-00-01-030-062 - Remove the PT25 probe assembly
107	CFM56-7B Turbofan engines procedure 72-00-01-430-001 fan major module assembly Ø Subtask 72-00-01-430-054 - Install the PT25 probe assembly
108	CFM56-7B Turbofan engines procedure 72-00-00-030-007-A engine assembly disassembly 007 removal of the TGB, the AGB components, and the AGB from the fan frame Ø Subtask 72-00-00-020-370 - Remove the ECU Ø Subtask 72-00-00-020-371/372 - Removal of Fuel Flow Transmitter and Fuel Nozzle Filter Ø Subtask 72-00-00-020-373 - Removal of the Oil Temperature Probe Ø Subtask 72-00-00-020-374 - Removal of the Oil Pressure Sensor Ø Subtask 72-00-00-020-383 - Removal of IDG Oil Cooler Ø Subtask 72-00-00-020-396 - Removal of HMU Ø Subtask 72-00-00-020-398 - Removal of Servo Fuel Heater Ø Subtask 72-00-00-020-400 - Removal of Main Oil/Fuel Heat Exchanger Ø Subtask 72-00-00-020-401 - Removal of Fuel Differential Pressure Switch
109	CFM56-7B Turbofan engines procedure 72-00-00-430-001-A engine assembly 001 installation of the AGB, the AGB components, and the TGB on the fan frame Ø Subtask 72-00-00-420-478 - Install the clogging indicator Installation of Fuel Differential Pressure Switch Ø Subtask 72-00-00-420-479 - Install the Main Oil/Fuel Heat Exchanger Ø Subtask 72-00-00-420-481 - Install the Servo Fuel Heater Ø Subtask 72-00-00-420-483 - Install the HMU on the Fuel Pump Ø Subtask 72-00-00-420-496 - Installation of IDG Oil Cooler

	Ø Subtask 72-00-00-420-501 - Installation of the Oil Pressure Sensor Ø Subtask 72-00-00-420-504 - Installation of the Oil Temperature Probe Ø Subtask 72-00-00-420-506 - Installation of Fuel Flow Transmitter and Fuel Nozzle Filter Ø Subtask 72-00-00-420-507 - Installation of ECU/EEC
110	CFM56-7B Turbofan engines procedure 72-00-00-030-006 engine assembly disassembly 006 removal of the core engine Ø Subtask 72-00-00-020-075 - Remove the ignition system
111	CFM56-7B Turbofan engines procedure 72-00-00-430-002 engine assembly 002 installation of the core engine Ø Subtask 72-00-00-420-134 - Installation of the Ignition System
112	CFM56-7B Turbofan engines procedure 72-23-00-030-001-A fan frame assembly disassembly 001 removal of the oil tank and external tubing Ø Subtask 72-23-00-050-096 - Remove the oil tank Ø Subtask 72-23-00-050-098 - Remove the anti-siphon valve
113	CFM56-7B Turbofan engines procedure 72-23-00-430-004-A fan frame assembly 004 installation of the oil tank and external tubing Ø Subtask 72-23-00-440-097 - Install the oil tank assembly Ø Subtask 72-23-00-440-103 - Install the anti-siphon valve
114	CFM56-7B Turbofan engines procedure 72-00-22-020-001 No.1 and No.2 bearing support module removal Ø Subtask 72-00-22-050-051- Remove the N1 speed sensor
115	CFM56-7B Turbofan engines procedure 72-00-22-420-001 No.1 and No.2 bearing support module installation Ø Subtask 72-00-22-450-052 - Install the N1 speed sensor
116	CFM56-7B Turbofan engines procedure 72-23-00-030-004 fan frame assembly disassembly 004 disassembly of the fan frame assembly and the internal components Ø Subtask 72-23-00-050-065 - Remove the VBV doors assembly
117	CFM56-7B Turbofan engines procedure 72-23-00-430-001 fan frame assembly 001 assemble the fan frame assembly and the internal components Ø Subtask 72-23-00-440-065 - Install the VBV doors assembly
118	CFM56-7B Turbofan engines procedure 72-00-00-030-001 engine assembly disassembly 001 installation of the engine on the maintenance stand, or the handling supports. Removal of the T5 sensor and closing of the VBV's Ø Subtask 72-00-00-020-180 - Remove the T5 sensor
119	CFM56-7B Turbofan engines procedure 72-00-00-430-007 engine assembly 007 removal of the engine on the maintenance stand, or the handling supports. Removal of the T5 sensor and closing of the VBV's Ø Subtask 72-00-00-430-122 – C. Install T5 temperature sensor
120	CFM56-7B Turbofan engines procedure 72-41-00-000-802-0 combustion assembly (SAC) disassembly Ø Subtask 72-41-00-040-090/91 - Remove the fuel manifolds Ø Subtask 72-41-00-040-092 – Remove the fuel nozzles
121	CFM56-7B Turbofan engines procedure 72-41-00-040-001-B combustion assembly (DAC configuration pre SB 72-0209) disassembly Ø Subtask 72-41-00-040-071 - Remove the fuel nozzles Ø Subtask 72-41-00-040-072 – Remove the fuel manifolds
122	CFM56-7B Turbofan engines procedure 72-41-00-040-001-C combustion assembly (DAC configuration SB 72-0209) disassembly

122	Ø Subtask 72-41-00-040-078 - Remove the fuel nozzles Ø Subtask 72-41-00-040-079 – Remove the fuel manifolds
123	CFM56-7B Turbofan engines procedure 72-41-00-440-001-A combustion assembly (SAC) assembly Ø Subtask 72-41-00-440-076 – Installation of fuel nozzles Ø Subtask 72-41-00-440-078 pre SB 73-0044 – Installation of fuel manifolds Ø Subtask 72-41-00-440-123 SB 73-0044 – Installation of fuel manifolds Ø Subtask 72-41-00-440-083 - Leak check of fuel manifold assembly connections step L
124	CFM56-7B Turbofan engines procedure 72-41-00-440-001-B combustion assembly (DAC configuration pre SB 72-0209) assembly Ø Subtask 72-41-00-440-097 - Installation of the fuel manifolds Ø Subtask 72-41-00-440-098 - Install the fuel nozzles Ø Subtask 72-41-00-440-099 - Attach the fuel manifolds Ø Subtask 72-41-00-440-100 - Leak check of fuel manifold assembly connections
125	CFM56-7B Turbofan engines procedure 72-41-00-440-001-D combustion assembly (DAC configuration SB 72-0209) assembly Ø Subtask 72-41-00-440-110 - Installation of the fuel manifolds Ø Subtask 72-41-00-440-111 - Install the fuel nozzles Ø Subtask 72-41-00-440-112 - Attach the fuel manifolds Ø Subtask 72-41-00-440-113 - Leak check of fuel manifold assembly connections
126	CFM56-7B Turbofan engines procedure 72-00-00-030-002-A engine assembly disassembly 002 removal of the LPT and condition monitoring kit Ø Subtask 72-00-00-020-275 - Removal of the T495 Wiring Harness Assembly (8 probes) from the LPT Case Ø Subtask 72-00-00-020-286 - Remove the spinner front and rear cones
127	CFM56-7B Turbofan engines procedure 72-00-00-430-006-A engine assembly 006 installation of the LPT and condition monitoring kit Ø Subtask 72-00-00-420-295 - Install the T495 wiring harness Ø Subtask 72-00-00-420-286 - Install the spinner front and rear cones
128	CFM56-7B Turbofan engines procedure 72-00-52-800-002 high pressure turbine rotor module special procedure 002 replacement of a full set of HPT blades Ø Subtask 72-00-52-040-070 - Prepare to remove the HPT shroud/stage 1 LPT nozzle assembly Step 2. Remove HPT thermocouple
129	CFM56-7B Turbofan engines procedure 72-00-53-430-001-B high pressure turbine shroud and stage 1 low pressure nozzle module installation Ø Subtask 72-00-53-430-112 - Install the HPT thermocouple
130	CFM56-7B Turbofan engines procedure 72-00-21-020-001 fan and booster module removal Ø Subtask 72-00-21-040-052 - Remove the fan retaining flange Ø Subtask 72-00-21-040-071 – Remove the elastomer spacers Ø Subtask 72-00-21-040-072 – Remove the fan retaining ring Ø Subtask 72-00-21-040-057 – Remove the fan blade platforms Ø Subtask 72-00-21-040-057 – Remove fan blades
131	CFM56-7B Turbofan engines procedure 72-00-21-420-001 fan and booster module installation Ø Subtask 72-00-21-440-052 - install the fan blades Ø Subtask 72-00-21-440-060 - Install fan retaining ring

	Ø Subtask 72-00-21-440-062 - Install the elastomer spacers Ø Subtask 72-00-21-440-061 - Install fan retaining flange
132	CFM56-7B Turbofan engines procedure 72-21-05-200-001 spinner front cone and rear cone inspection
133	CFM56-7B Turbofan engines procedure 72-21-01-200-001 fan rotor blade inspection, limited to visual inspection step 4.
134	CFM56-7B Turbofan engines ATA71 PPBU QEC components removal/installation
135	CFM56-7B Turbofan engines special procedure 72-00-31-800-804 replacement of Stage 1 to Stage 9 blades
136	CFM56-7B Turbofan engines special procedure 72-00-33-030-801 compressor lower rear stator assembly removal 002
137	CFM56-7B Turbofan engines special procedure 72-00-33-430-801 compressor lower rear stator assembly installation 002
138	CFM56-5B Turbofan engines special procedure 72-00-31-800-804 replacement of Stage 1 to Stage 9 blades
139	CFM56-5B Turbofan engines special procedure 72-00-33-030-801 compressor lower rear stator assembly removal 002
140	CFM56-5B Turbofan engines special procedure 72-00-33-430-801 compressor lower rear stator assembly installation 002
141	CFM56-5B Turbofan engines procedure 71-00-78-05 Ø TASK 71-00-78-050-001 – Disassembly of the core nozzle Ø TASK 71-00-78-050-002 – Disassembly of the centerbody
142	CFM56-5B Turbofan engines procedure 71-00-78-10 Ø TASK 71-00-78-450-001 – Installation of the core nozzle Ø TASK 71-00-78-450-002 – Installation of the centerbody
143	CFM56-3 Turbofan engines procedure 72-00-31-800-002 replacement the stage 1, 2 or 3 blades on a compressor assembly
144	CFM56-3 Turbofan engines special procedure 72-00-31-800-003 replace the stages 4 thru 9 blades on a compressor assembly
145	CFM56-3 Turbofan engines special procedure 72-00-31-800-005 replacement of stages 1-3 blade retainers
146	CFM56-3 Turbofan engines special procedure 72-00-31-800-006 replacement of stage 4 blade locks
147	CFM56-3 Turbofan engines special procedure 72-00-31-800-007 replacement of a large quantity or full sets of high compressor blades
148	CFM56-3 Turbofan engines procedure 72-00-31-200-001 compressor rotor assembly inspection
149	CFM56-3 Turbofan engines procedure 72-00-31-300-001 blending of Stage 1 Blade Tip, Leading/Trailing Edges
150	CFM56-3 Turbofan engines procedure 72-00-31-300-002 blending of Stage 2 and 3 Blade Tip, Leading/Trailing Edges
151	CFM56-3 Turbofan engines procedure 72-00-31-300-003 blending of Stage 2 and 3 Blade Tip, Leading/Trailing Edges
152	CFM56-3 Turbofan engines procedure 72-00-31-300-004 removal of damaged stage 4-9 blade lock setscrew
153	CFM56-3 Turbofan engines procedure 72-00-32-020-001 compressor front stator removal
154	CFM56-3 Turbofan engines procedure 72-00-32-020-801 lower forward compressor case removal

155	CFM56-3 Turbofan engines procedure 72-00-32-200-001 compressor front stator assembly inspection
156	CFM56-3 Turbofan engines procedure 72-00-32-420-001 compressor front stator assembly installation
157	CFM56-3 Turbofan engines procedure 72-00-32-800-001 replacement of variable vanes
158	CFM56-3 Turbofan engines procedure 72-00-32-800-002 replacement of stage 4 and 5 vane sectors
159	CFM56-3 Turbofan engines procedure 72-00-32-800-003 replacement of shrouds
160	CFM56-3 Turbofan engines procedure 72-00-32-800-004/4A replace the variable stator vane actuation ring and lever arms
161	CFM56-3 Turbofan engines procedure 72-00-32-800-006 replacement of Variable Stator Vane (VSV) Actuator Assemblies
162	CFM56-3 Turbofan engines procedure 72-00-32-800-007 replace the variable stator vane actuator system hardware
163	CFM56-3 Turbofan engines procedure 72-32-03-300-002 compressor stator vane sectors, stage 4 and 5 airfoil leading and trailing edges blend repair
164	CFM56-3 Turbofan engines procedure 72-00-33-020-001 removal compressor rear stator assembly
165	CFM56-3 Turbofan engines procedure 72-00-33-200-001 inspection compressor rear stator assembly
166	CFM56-3 Turbofan engines procedure 72-00-33-420-001 compressor rear stator assembly – installation
167	CFM56-3 Turbofan engines procedure 72-00-33-800-001 replacement of Vane Sectors
168	CFM56-3 Turbofan engines procedure 72-33-02-300-002 blending of Vane Leading and Trailing Edges
169	CFM56-3 Turbofan engines procedure 72-00-21-020-051 Fan and booster module removal Ø Step 3. B. - Removal of Spinner Front and Rear Cones
170	CFM56-3 Turbofan engines procedure 72-21-05-200-001 spinner front cone and rear cone inspection 001
171	CFM56-3 Turbofan engines procedure 72-00-21-420-001 Fan and Booster module installation Ø Step 3. N. - Installation of spinner
172	CFM56-3 Turbofan engines procedure 72-00-21-020-001 fan and booster removal Ø Step 3. C. - Remove the fan blades
173	CFM56-3 Turbofan engines procedure 72-21-01-200-001 fan rotor blades inspection Ø Step 4. – Visual inspection
174	CFM56-3 Turbofan engines procedure 72-00-21-420-001 fan and booster module installation Ø Step 3. M.- M.A. Install the fan rotor blades
175	CFM56-3 Turbofan engines procedure 72-00-22-020-001 No.1 and No.2 bearing support module – removal Ø Step 3. B. Removal of the N1 Speed Sensor
176	CFM56-3 Turbofan engines procedure 72-00-22-420-001 No.1 and No.2 bearing support module – installation Ø Step 3. J. Installation of the N1 Speed Sensor
	CFM56-3 Turbofan engines procedure 72-00-63-020-001 accessory gear box removal Ø Step 3. A. Removal of external parts Ø Step 3. B. Removal of Fuel Pump and MEC Package

177	Ø Step 3. C. Preparation for Removal of Lubrication Unit and Oil Scavenge Filter Ø Step 3. D. Removal of Oil Scavenge Filter Ø Step 3. E. Removal of Lubrication Unit Ø Step 3. F. Removal of Control Alternator
178	CFM56-3 Turbofan engines procedure 72-00-63-420-001 accessory gear box installation Ø Step 3. E. Installation of Control Alternator on AGB Ø Step 3. F. Installation of Bonding Strip on AGB Ø Step 3. G. Installation of Lubrication unit on AGB Ø Step 3. H. Installation of Oil Scavenge Filter on AGB Ø Step 3. I. Installation of External Parts of Lubrication Unit and of Oil Scavenge Filter Ø Step 3. J. Installation of Fuel Pump and MEC Package on AGB Ø Step 3. K. Installation of External Parts of AGB
179	CFM56-3 Turbofan engines procedure 72-41-00-040-001 combustion case disassembly Ø Step 3.H. / H.A. Removal of Fuel Drain Manifolds and fuel manifolds Ø Step 3.I. Removal of Fuel Nozzle Assemblies
180	CFM56-3 Turbofan engines procedure 72-41-00-430-001 combustion case assembly Ø Step 3. H / H. A. - Installation of fuel nozzles Ø Step 3. I. / I. A. - Installation of the Fuel Manifolds and Drain Manifolds
181	CFM56-3 Turbofan engines procedure SB 73-0134 R.05 engine fuel and control system Ø SB 73-0134 R.5 - Installation of the Fuel Flow Meter Downstream Filter Ø Subtask 72-00-00-020-210 – Removal of Downstream Filter
182	CFM56-3 Turbofan engines procedure 72-00-00-020-004 removal of temperature sensors, electrical harnesses, timer, timer electrovalve and CIT T25 sensor Ø Step 3. A. - Removal of T12 temperature sensor and T2 temperature sensor Ø Step 3. B. - Removal of Electrical Harnesses Ø Step 3. C. - Removal of PMC Unit Ø Step 3. D. - Removal of TCC Timer Electrovalve and Related Hardware Ø Step 3. E. - Removal of TCC Timer Ø Step 3. F. - Removal and Disassembly of CIT T25 Sensor
183	CFM56-3 Turbofan engines procedure 72-00-00-420-007 installation of PMC, electrical harnesses and temperature sensors Ø Step 3. A. - Installation of Power Management Control (PMC) Ø Step 3. B. - Installation of Alternator Electrical Lead Assembly and Control Parameter Wiring Harness Ø Step 3. C. - Installation of Temperature Sensors T2 and T12
184	CFM56-3 Turbofan engines procedure 72-00-00-040-005 removal of the core engine Ø Step 3.A. - Removal of Ignition Exciter Units and Ignition Lead Assembly
185	CFM56-3 Turbofan engines procedure 72-00-00-430-004 installation of core engine Ø Step 3. G. - Installation of Ignition Exiter Units and Ignition Lead Assembly
186	CFM56-3 Turbofan engines procedure 72-23-00-040-001 fan frame assembly – disassembly Ø Subtask 72-23-00-040-054 – Removal of Oil Tank
187	CFM56-3 Turbofan engines procedure 72-23-00-430-006 fan frame assembly 006 installation of the oil tank assembly and external tubing on the fan frame Ø Step 3. C. - Install the oil tank assembly
188	CFM56-3 Turbofan engines procedure 72-00-00-020-002 engine assembly - disassembly 002 removal of the Low Pressure Turbine LPT Ø Step 3. B. - Removal of No. 5 Bearing Vibration Monitoring Kit Sensor

	Ø Step 3. C. / C.A.- Removal of T495 Wiring Harness Assembly Ø Step 3. H. - Removal of Turbine Air Cooling Tube and Manifold Assemblies
189	CFM56-3 Turbofan engines procedure 72-00-00-430-008 engine assembly 008 installation of low pressure turbine, air cooling tube and manifold assemblies, No. 5 bearing vibration monitoring kit, T495 wiring harnesses and hardware on the LPT Ø Step 3. D. - Installation of Turbine Air Cooling Tube and Manifold Assemblies Ø Step 3. E. / E.A. - Installation of T495 Wiring Harness Ø Step 3. H. - Installation of No. 5 Bearing Vibration Monitoring Kit Sensor
190	CFM56-3 Turbofan engines procedure 72-23-00-040-003 fan frame assembly disassembly 003 removal of the variable bleed valve system Ø Step 3. A. - Removal of Variable Bleed Valve (VBV) System Components
191	CFM56-3 Turbofan engines procedure 72-23-00-440-004 fan frame assembly 004 installation of the variable bleed valve system Ø Step 3. C. - Installation of VBV System Components
192	CFM56-3 Turbofan engines procedure 72-23-00-040-002 removal of the internal parts from the fan frame Ø Step 3. A. - Removal of Fan Case Forward Acoustical Panels Ø Step 3. B. - Removal of Mid Acoustical Panels Ø Step 3. C. - Removal of Fan Outlet Guide Vanes (OGV) Ø Step 3. D. - Removal of Fan Frame Aft Acoustical Panels Ø Step 3. E. - Removal of Fan Duct Panels
193	CFM56-3 Turbofan engines procedure 72-23-00-440-005 installation of internal parts on the fan frame Ø Step 3. A. - Installation of Fan Frame Aft Acoustical Panel Assemblies Ø Step 3. C. / C.A / C.B. / C.C. - Installation of OGV's Ø Step 3. D. - Installation of Mid Acoustical Panel Assemblies Ø Step 3. E. - Installation of Fan Inlet Case Forward Acoustical Panels Ø Step 3. F. - Installation of Fan Duct Panels
194	CFM56-3 Turbofan engines procedure 72-23-07-200-001 fan duct panels inspection Ø Step 4. A./B. – Visual inspection
195	CFM56-3 Turbofan engines procedure 72-23-08-200-001 fan case acoustical panels inspection Ø Step 3. A. – Visual inspection of Forward, Mid and Aft Acoustical Panels
196	CFM56-3 Turbofan engines procedure 72-23-03-200-001/1A fan outlet guide vanes inspection Ø Step 4. A. B. C. D. E. – Visual inspection of fan outlet guide vanes
197	CFM56-3 preservation up to 365 days procedure 72-00-00-500-001 fan outlet guide vanes inspection
198	CFM56-3 Turbofan engines procedure 72-00-62-020-001 Transfer gear box removal
199	CFM56-3 Turbofan engines procedure 72-00-62-420-001 Transfer gear box installation
200	CFM56-3 Turbofan engines special procedure 72-00-31-800-009 replacement of stage 1 to stage 9 blades
201	CFM56-3 Turbofan engines SB 72-1169
202	CFM56-3 Turbofan engines special procedure 72-00-32-800-004/4A replacement of variable stator vane actuation rings and lever arms configuration one and two
203	CFM56-3 Turbofan engines special procedure 72-00-32-800-006 replacement of variable stator vane actuator assemblies
204	CFM56-3 Turbofan engines special procedure 72-00-32-800-007 replacement of variable stator vane actuator system hardware

205	CFM56-3 ATA 71 PPBU
206	CFM56-7B Turbofan engines procedure 72-00-62-040-001 Transfer gear box module removal
207	CFM56-3 Turbofan engines procedure 72-00-21-020-001 Fan and booster module removal
208	CFM56-3 Turbofan engines procedure 72-00-21-420-001 Fan and booster module installation
209	CFM56-3 Turbofan engines procedure 72-00-22-020-001 No.1&2 bearing support module removal
210	CFM56-3 Turbofan engines procedure 72-00-22-420-001 No.1&2 bearing support module installation
211	CFM56-3 Turbofan engines procedure 72-00-33-020-801 Lower compressor rear case removal
212	CFM56-3 Turbofan engines procedure 72-00-33-400-002 Lower compressor rear case installation
213	CFM56-3 Turbofan engines procedure 72-00-32-420-002 Lower compressor front case installation
214	CFM56-3 Turbofan engines procedure 72-33-00-398-011-C00 Abradable Shroud (Local Reconditioning) Repair
215	CFM56-3 Turbofan engines procedure 72-33-00-348-103-C00 Abradable Shroud Patch Repair
216	CFM56-7B Turbofan engines procedure 72-24-02-120-001-F00 Remove partially the abradable liner of the containment case
217	CFM56-7B Turbofan engines procedure 72-00-03-020-001 LPT MM - removal
218	CFM56-7B Turbofan engines procedure 72-00-21-020-001 FAN and BOOSTER - removal
219	CFM56-7B Turbofan engines procedure 72-00-22-020-001 No.1&2 bearing support module - removal
220	CFM56-7B Turbofan engines procedure 72-00-42-020-001-A Combustion Chamber (SAC) - removal
221	CFM56-7B Turbofan engines procedure 72-00-42-020-001-B Combustion Chamber (DAC) - removal
222	CFM56-7B Turbofan engines procedure 72-00-42-020-801-F Combustion Chamber (TECH/3) - removal
223	CFM56-7B Turbofan engines procedure 72-00-42-020-802 Combustion Chamber (SAC II) - removal
224	CFM56-7B Turbofan engines procedure 72-00-51-020-801 HPT NGV (SAC) - removal
225	CFM56-7B Turbofan engines procedure 72-00-51-030-001-B HPT NGV (DAC) PRE SB 72-0209 - removal
226	CFM56-7B Turbofan engines procedure 72-00-51-030-001-C HPT NGV (DAC) SB 72-0209 - removal
227	CFM56-7B Turbofan engines procedure 72-00-52-030-001 HPT rotor module - removal
228	CFM56-7B Turbofan engines procedure 72-00-53-030-001-B HPT SHROUD and LPT NGV stg.1 (DAC) - removal
229	CFM56-7B Turbofan engines procedure 72-00-53-030-801 HPT SHROUD AND LPT NGV stg.1 (SAC) - removal
230	CFM56-7B Turbofan engines procedure 72-21-00-040-001 BOOSTER and FAN assembly – disassembly – IGV removal
231	CFM56-7B Turbofan engines procedure 72-23-00-030-004 FAN frame disassembly 004 – disassembly of the FAN frame assembly and the Internal components

232	CFM56-7B Turbofan engines procedure 72-51-00-040-001-B HPT nozzle assembly (DAC) - disassembly
233	CFM56-7B Turbofan engines procedure 72-51-00-040-001-C HPT nozzle assembly (DAC 02) - disassembly
234	CFM56-7B Turbofan engines procedure 72-51-00-040-801 HPT nozzle assembly (SAC) - disassembly
235	CFM56-7B Turbofan engines procedure 72-53-00-040-001 HPT SHROUD and LPT NGV stg.1 - disassembly
236	CFM56-7B Turbofan engines procedure 72-00-03-200-001-A LPT MM 7BE – inspection check
237	LPT MM - NON 7BE– inspection check
238	FAN and booster module – inspection
239	CFM56-7B Turbofan engines procedure 72-00-22-200-001 No.1&2 bearing support module – inspection
240	CFM56-7B Turbofan engines procedure 72-00-51-200-001-B HPT NGV module (DAC) – inspection
241	CFM56-7B Turbofan engines procedure 72-00-51-200-801 HPT NGV module (SAC) – inspection
242	CFM56-7B Turbofan engines procedure 72-00-52-200-001 HPT rotor module – inspection
243	CFM56-7B Turbofan engines procedure 72-00-53-200-001 HPT shroud and LPT NGV stg.1 module – inspection
244	CFM56-7B Turbofan engines procedure 72-00-03-420-001 LPT MM – installation
245	CFM56-7B Turbofan engines procedure 72-00-21-420-001 FAN and booster module – installation
246	CFM56-7B Turbofan engines procedure 72-00-22-420-001 No.1&2 bearing support module – installation
247	CFM56-7B Turbofan engines procedure 72-00-42-430-001-A Combustion Chamber module (SAC) – installation
248	CFM56-7B Turbofan engines procedure 72-00-42-430-001-B Combustion Chamber module (DAC) – installation
249	CFM56-7B Turbofan engines procedure 72-00-42-430-801-F Combustion Chamber module (TECH/3) – installation
250	CFM56-7B Turbofan engines procedure 72-00-42-430-802 Combustion Chamber module (SAC II) – installation
251	CFM56-7B Turbofan engines procedure 72-00-51-430-001-B HPT NGV module (DAC PRE SB 72-0209) - installation
252	CFM56-7B Turbofan engines procedure 72-00-51-430-001-C HPT NGV module (DAC SB 72-0209) – installation
253	CFM56-7B Turbofan engines procedure 72-00-51-430-801-H HPT NGV module (SAC) – installation
254	CFM56-7B Turbofan engines procedure 72-00-52-430-001 HPT rotor module – installation
255	CFM56-7B Turbofan engines procedure 72-00-53-430-001-B HPT shroud and LPT NGV st.1 (DAC) module – installation
256	CFM56-7B Turbofan engines procedure 72-00-53-430-801 HPT shroud and LPT NGV st.1 (SAC) module – installation
257	CFM56-7B Turbofan engines procedure 72-21-00-440-064 FAN and BOOSTER assembly – IGV installation

258	CFM56-7B Turbofan engines procedure 72-00-00-800-006 Engine assembly special procedure 006 – replacement of the FAN DISK
259	CFM56-7B Turbofan engines procedure 72-00-00-800-012-J Engine assembly special procedure Special procedure 012 – replacement of the LPT stage 4 blades eff. 7BE
260	CFM56-7B Turbofan engines procedure 72-00-00-800-012-K Engine assembly special procedure 012 – replacement of the LPT stage 4 blades eff. 7B non 7BE
261	CFM56-7B Turbofan engines procedure 72-00-03-800-001 LPT MM special procedure 001 – replacement of No.4 roller bearing
262	CFM56-7B Turbofan engines procedure 72-00-03-800-002 LPT MM special procedure 002 – replacement of No.5 roller bearing
263	CFM56-7B Turbofan engines procedure 72-00-03-800-003 LPT MM special procedure 003 – replacement of LPT stg.1 seal segments
264	CFM56-7B Turbofan engines procedure 72-00-03-800-004 LPT MM special procedure 004 – replacement of LPT stg.1 disk assembly
265	CFM56-7B Turbofan engines procedure 72-00-03-800-005 LPT MM special procedure 005 – replacement of seal support on LPT assembly
266	CFM56-7B Turbofan engines procedure 72-00-52-800-001 HPT rotor special procedure 001 – replacement of HPT blades
267	CFM56-7B Turbofan engines procedure 72-00-52-800-002 HPT rotor special procedure 002 – replacement of a full set of HPT blades
268	CFM56-7B Turbofan engines procedure 72-00-52-800-003 HPT rotor special procedure 003 – replacement of large quantity of HPT blades
269	CFM56-7B Turbofan engines procedure 72-00-53-440-801 HPT shroud and LPT NGV stg.1 special procedure 001 – replacement of LPT stg.1 NGV
270	CFM56-7B Turbofan engines procedure 72-23-00-430-001 FAN frame assembly – assembly of the fan frame and internal components
271	CFM56-7B Turbofan engines procedure 72-51-00-440-001-B HPT NGV (DAC 1) module – assembly
272	CFM56-7B Turbofan engines procedure 72-51-00-440-001-C HPT NGV (DAC 2) module – assembly
273	CFM56-7B Turbofan engines procedure 72-51-00-440-801 HPT NGV (SAC) module – assembly
274	CFM56-7B Turbofan engines procedure 72-53-00-440-001 HPT shroud and LPT NGV stg.1 module – assembly
275	CFM56-5B Turbofan engines procedure 72-00-03-020-001 LPT MM – removal
276	CFM56-5B Turbofan engines procedure 72-00-21-020-001 FAN and BOOSTER – removal
277	CFM56-5B Turbofan engines procedure 72-00-22-020-001 No.1&2 bearing support module – removal
278	CFM56-5B Turbofan engines procedure 72-00-42-030-001-K Combustion Chamber (SAC) – removal
279	CFM56-5B Turbofan engines procedure 72-00-42-030-001-L Combustion Chamber (DAC) – removal
280	CFM56-5B Turbofan engines procedure 72-00-51-030-001-K HPT NGV (SAC) – removal
281	CFM56-5B Turbofan engines procedure 72-00-51-030-001-L HPT NGV (DAC) – removal
282	CFM56-5B Turbofan engines procedure 72-00-52-030-001 HPT rotor module – removal
283	CFM56-5B Turbofan engines procedure 72-00-53-030-001-K HPT SHROUD and LPT NGV stg.1 (SAC) – removal
284	CFM56-5B Turbofan engines procedure 72-00-53-030-001-L HPT SHROUD and LPT NGV stg.1 (DAC) – removal

285	CFM56-5B Turbofan engines procedure 72-51-00-040-001-M HPT NGV module (SAC non 3D) – disassembly
286	CFM56-5B Turbofan engines procedure 72-51-00-040-001-N HPT NGV module (3D) – disassembly
287	CFM56-5B Turbofan engines procedure 72-53-00-040-001-M HPT SHROUD and LPT NGV stg.1 (SAC non 3D) - disassembly
288	CFM56-5B Turbofan engines procedure 72-53-00-040-001-N HPT SHROUD and LPT NGV stg.1 (3D) – disassembly
289	CFM56-5B Turbofan engines procedure 72-00-03-020-001 LPT MM – inspection check
290	CFM56-5B Turbofan engines procedure 72-00-21-200-001 FAN and booster module – inspection
291	CFM56-5B Turbofan engines procedure 72-00-22-200-001 No.1&2 bearing support module – inspection
292	CFM56-5B Turbofan engines procedure 72-00-51-200-001-G HPT NGV module (SAC non 3D) – inspection
293	CFM56-5B Turbofan engines procedure 72-00-51-200-001-J HPT NGV module (/P DAC 3D) – inspection
294	CFM56-5B Turbofan engines procedure 72-00-51-200-001-G HPT NGV module (/P SAC 3D) – inspection
295	CFM56-5B Turbofan engines procedure 72-00-52-200-001 HPT rotor module – inspection
296	CFM56-5B Turbofan engines procedure 72-00-53-200-001 HPT shroud and LPT NGV stg.1 module – inspection
297	CFM56-5B Turbofan engines procedure 72-00-03-420-001 LPT MM – installation
298	CFM56-5B Turbofan engines procedure 72-00-21-420-001 FAN and booster module – installation
299	CFM56-5B Turbofan engines procedure 72-00-22-420-001 No.1&2 bearing support module – installation
300	CFM56-5B Turbofan engines procedure 72-00-42-430-001-K Combustion Chamber module (SAC) – installation
301	CFM56-5B Turbofan engines procedure 72-00-42-430-001-L Combustion Chamber module (DAC) – installation
302	CFM56-5B Turbofan engines procedure 72-00-51-430-001-K HPT NGV module (SAC) – installation
303	CFM56-5B Turbofan engines procedure 72-00-51-430-001-L HPT NGV module (DAC) – installation
304	CFM56-5B Turbofan engines procedure 72-00-52-430-001 HPT rotor module – installation
305	CFM56-5B Turbofan engines procedure 72-00-53-430-001-K HPT shroud and LPT NGV st.1 (SAC) module – installation
306	CFM56-5B Turbofan engines procedure 72-00-53-430-001-L HPT shroud and LPT NGV st.1 (DAC) module – installation
307	CFM56-5B Turbofan engines procedure 72-00-00-800-006 Engine assembly special procedure 006 – replacement of the FAN DISK
308	CFM56-5B Turbofan engines procedure 72-00-03-020-001 LPT MM special procedure 001 – replacement of No.4 roller BEARING
309	CFM56-5B Turbofan engines procedure 72-00-03-800-002 LPT MM special procedure 002 – replacement of No.5 roller BEARING

310	CFM56-5B Turbofan engines procedure 72-00-03-800-003-M LPT MM special procedure 003 – replacement of the SB 720339 stg.1 SEAL segments
311	CFM56-5B Turbofan engines procedure 72-00-03-800-003-N LPT MM special procedure 003 – replacement of the stg.1 SEAL segments
312	CFM56-5B Turbofan engines procedure 72-00-03-800-004-N LPT MM special procedure 004 – replacement of the stg.1 DISK assembly
313	CFM56-5B Turbofan engines procedure 72-00-52-800-001 HPT rotor special procedure 001 – replacement of HPT blades
314	CFM56-5B Turbofan engines procedure 72-00-52-800-002-N HPT rotor special procedure 002 – replacement a full set of HPT blades
315	CFM56-5B Turbofan engines procedure 72-00-52-800-801-N HPT rotor special procedure 003 – replacement of large quantity of HPT blades
316	CFM56-5B Turbofan engines procedure 72-00-53-440-801-N HPT shroud and LPT NGV stg.1 special procedure 001 – replacement of LPT stg.1 NGV
317	CFM56-5B Turbofan engines procedure 72-23-00-430-001 FAN frame assembly – assembly of the fan frame and internal components
318	CFM56-5B Turbofan engines procedure 72-51-00-440-001-M HPT NGV (SAC non 3D) module – assembly
319	CFM56-5B Turbofan engines procedure 72-51-00-440-001-N HPT NGV (SAC 3D) module – assembly
320	CFM56-5B Turbofan engines procedure 72-53-00-440-001-M HPT shroud and LPT NGV stg.1 module (non 3D) – assembly
321	CFM56-5B Turbofan engines procedure 72-53-00-440-001-N HPT shroud and LPT NGV stg.1 module (3D) – assembly
322	CFM56-5B Turbofan engines procedure 72-21-00-040-001 BOOSTER and FAN assembly – disassembly – IGV removal
323	CFM56-5B Turbofan engines procedure 72-21-00-440-064 FAN and BOOSTER assembly – IGV installation
324	CFM56-5B Turbofan engines procedure 72-23-00-030-004 FAN frame disassembly 004 – disassembly of the FAN frame assembly and the Internal components
325	CFM56-3 End of lease inspection task card 9-LEASE RETURN
326	CFM56-5B End of lease inspection task card 9-LEASE RETURN
327	CFM56-7B End of lease inspection task card 9-LEASE RETURN
328	CFM56-3 Turbofan engines procedure 72-00-03-020-001 LPT MM – removal
329	CFM56-3 Turbofan engines procedure 72-00-42-020-001 Combustion Chamber – removal
330	CFM56-3 Turbofan engines procedure 72-00-51-020-001 HPT NGV – removal
331	CFM56-3 Turbofan engines procedure 72-00-52-020-001 HPT rotor module – removal
332	CFM56-3 Turbofan engines procedure 72-00-53-020-001 HPT SHROUD AND LPT NGV stg.1 – removal
333	CFM56-3 Turbofan engines procedure 72-51-00-040-801 HPT NGV module – disassembly
334	CFM56-3 Turbofan engines procedure 72-53-00-040-001 b. HPT SHROUD and LPT NGV stg.1 - disassembly
335	CFM56-3 Turbofan engines procedure 72-00-03-200-001 LPT MM – inspection check
336	CFM56-3 Turbofan engines procedure 72-00-21-200-001 FAN and booster module – inspection
337	CFM56-3 Turbofan engines procedure 72-00-22-200-001 No.1&2 bearing support module – inspection

338	CFM56-3 Turbofan engines procedure 72-00-51-200-001 HPT NGV module – inspection
339	CFM56-3 Turbofan engines procedure 72-00-52-200-001 HPT rotor module – inspection
340	CFM56-3 Turbofan engines procedure 72-00-53-200-001 HPT shroud and LPT NGV stg.1 module – inspection
341	CFM56-3 Turbofan engines procedure 72-00-03-420-001 LPT MM – installation
342	CFM56-3 Turbofan engines procedure 72-00-42-420-001 Combustion Chamber module – installation
343	CFM56-3 Turbofan engines procedure 72-00-51-420-001 HPT NGV module – installation
344	CFM56-3 Turbofan engines procedure 72-00-52-420-001 HPT rotor module – installation
345	CFM56-3 Turbofan engines procedure 72-00-53-420-001 HPT shroud and LPT NGV st.1 module – installation
346	CFM56-3 Turbofan engines procedure 72-00-00-800-006 Engine assembly special procedure 006 – replacement of the FAN DISK
347	CFM56-3 Turbofan engines procedure 72-00-03-800-001 LPT MM special procedure 001 – replacement of No.4 roller BEARING
348	CFM56-3 Turbofan engines procedure 72-00-03-800-002 LPT MM special procedure 002 – replacement of LPT stage 1 shroud support
349	CFM56-3 Turbofan engines procedure 72-00-03-800-003 LPT MM special procedure 003 – replacement of No.5 roller BEARING
350	CFM56-3 Turbofan engines procedure 72-00-03-800-004 LPT MM special procedure 004 – replacement of LPT stage 4 blades
351	CFM56-3 Turbofan engines procedure 72-00-03-800-010 LPT MM special procedure 010 – replacement of LPT stage 1 disk
352	CFM56-3 Turbofan engines procedure 72-00-53-440-801 HPT shroud and LPT NGV stg.1 special procedure 002 – replacement of LPT stg.1 NGV
353	CFM56-3 Turbofan engines procedure 72-00-52-800-001 HPT rotor special procedure 001 – replacement of HPT blades and retainer
354	CFM56-3 Turbofan engines procedure 72-00-52-800-001 HPT rotor special procedure 006 – replacement of full set of HPT blades
355	CFM56-3 Turbofan engines procedure 72-00-52-800-007 HPT rotor special procedure 007 – replacement of large qty. of HPT blades
356	CFM56-3 Turbofan engines procedure 72-21-00-040-059 BOOSTER and FAN assembly – disassembly – IGV removal
357	CFM56-3 Turbofan engines procedure 72-21-00-430-083 FAN and BOOSTER assembly – IGV installation
358	CFM56-3 Turbofan engines procedure 72-51-00-440-001 HPT NGV module – assembly
359	CFM56-3 Turbofan engines procedure 72-53-00-440-001 HPT SHROUD and LPT NGV stg.1 - assembly
360	CFM56-3 Turbofan engines procedure 72-00-62-100-001 TRANSFER GEAR BOX MODULE - inspection
361	CFM56-3 Turbofan engines procedure 72-00-63-020-001 AGB – removal
362	CFM56-3 Turbofan engines procedure 72-00-63-200-001 AGB – inspection
363	CFM56-3 Turbofan engines procedure 72-00-63-420-001 AGB – installation
364	CFM56-7B Turbofan engines procedure 72-00-63-020-001-A AGB – removal
365	CFM56-7B Turbofan engines procedure 72-00-63-420-001-A AGB – installation
366	CFM56-7B Turbofan engines procedure 72-00-63-200-001 AGB – inspection
367	CFM56-7B Turbofan engines procedure 72-00-23-800-001 – special procedure 001 Containment case removal - installation

368	CFM56-7B Turbofan engines procedure 72-00-62-040-001 – TGB – removal
369	CFM56-7B Turbofan engines procedure 72-00-62-420-001-A – TGB – installation
370	CFM56-7B Turbofan engines procedure 72-00-62-200-001 – TGB – inspection
371	IAE V2500 – End of lease inspection form
372	CFM56-3 Turbofan engines procedure 72-00-03-040-001 LOW PRESSURE TURBINE MAJOR MODULE - DISASSEMBLY
373	CFM56-3 Turbofan engines procedure 72-00-03-430-001 LOW PRESSURE TURBINE MAJOR MODULE - ASSEMBLY
374	CFM56-3 Turbofan engines procedure 72-55-00-040-001 LOW PRESSURE TURBINE SHAFT - DISASSEMBLY
375	CFM56-3 Turbofan engines procedure 72-55-00-430-001 LOW PRESSURE TURBINE SHAFT - ASSEMBLY
376	CFM56-5B Turbofan engines procedure 72-00-63-020-001 ACCESORRY GEAR BOX Removal
377	CFM56-5B Turbofan engines procedure 72-00-63-200-001 ACCESORRY GEAR BOX Inspection
378	CFM56-5B Turbofan engines procedure 72-00-63-420-001 ACCESORRY GEAR BOX Installation
379	CFM56-5B Turbofan engines procedure 72-23-00-020 FAN FRAME – disassembly
380	CFM56-5B Turbofan engines procedure 72-23-00-430 FAN FRAME – assembly
381	CFM56-3 Turbofan engines procedure 72-23-00-040 FAN FRAME – disassembly
382	CFM56-3 Turbofan engines procedure 72-23-00-440 FAN FRAME – assembly
383	CFM56-5B Turbofan engines procedure 72-00-62-020-001 TGB – removal
384	CFM56-5B Turbofan engines procedure 72-00-62-200-001 TGB – inspection
385	CFM56-5B Turbofan engines procedure 72-00-62-420-001 TGB – installation
386	CFM56-7B Turbofan engines procedure 72-21-00-040-001 FAN&BOOSTER - disassembly
387	CFM56-7B Turbofan engines procedure 72-21-00-040-001 FAN&BOOSTER - assembly
388	CFM56-3 Turbofan engines procedure 72-00-02-020-001-CORE MM procedure - removal
389	CFM56-3 Turbofan engines procedure 72-00-02-030-001-CORE MM procedure - disassembly
390	CFM56-3 Turbofan engines procedure 72-00-02-430-001/72-00-02-430-002/72-00-02-430-003/ 72-00-02-430-004/72-00-02-430-005/72-00-02-430-006/72-00-02-430-007/72-00-02-430-008- CORE MM procedure - assembly
391	CFM56-3 Turbofan engines procedure 72-00-02-420-001-CORE MM procedure - installation
392	CFM56-3 Turbofan engines procedure 72-41-00-040-001-Module 41X procedure - disassembly
393	CFM56-3 Turbofan engines procedure 72-41-00-430-001-Module 41X procedure - assembly
394	CFM56-3 Turbofan engines procedure 72-21-00-040-001-Module 21X procedure - disassembly
395	CFM56-3 Turbofan engines procedure 72-21-00-430-001-Module 21X procedure - assembly
396	CFM56-3 Turbofan engines procedure 72-52-00-040-001-Module 52X procedure - disassembly
397	CFM56-3 Turbofan engines procedure 72-52-00-440-001/002 Module 52X procedure - assembly
398	CFM56-3 Turbofan engines procedure 72-00-02-200-001 CORE MM - inspection
399	CFM56-3 Turbofan engines procedure 72-00-61-020-001 IGB - removal
400	CFM56-3 Turbofan engines procedure 72-00-61-200-001 IGB - inspection
401	CFM56-3 Turbofan engines procedure 72-00-61-420-001 IGB - installation
402	CFM56-5B Turbofan engines procedure 72-00-02-020-001CORE MM - removal
403	CFM56-5B Turbofan engines procedure 72-00-02-030-001-G CORE MM - disassembly CFM56-5B Turbofan engines procedure 72-00-02-030-201-J CORE MM - disassembly CFM56-5B Turbofan engines procedure 72-00-02-030-201-P CORE MM - disassembly
404	CFM56-5B Turbofan engines procedure 72-00-02-200-001-K CORE MM - inspection CFM56-5B Turbofan engines procedure 72-00-02-200-001-L CORE MM - inspection

405	CFM56-5B Turbofan engines procedure 7-72-00-02-430-G CORE MM - assembly
	CFM56-5B Turbofan engines procedure 7-72-00-02-430-J CORE MM - assembly
	CFM56-5B Turbofan engines procedure 7-72-00-02-430-P CORE MM - assembly
406	CFM56-5B Turbofan engines procedure 5-72-00-02-420-001 CORE MM - installation
407	CFM56-5B Turbofan engines procedure 72-00-61-030-001 IGB modul 61X - removal CFM56-5B Turbofan engines procedure 72-00-61-200-001 IGB modul 61X - inspection CFM56-5B Turbofan engines procedure 72-00-61-430-001 IGB modul 61X - installation
408	CFM56-5B Turbofan engines procedure 72-41-00-040-001-K - modul 41X disassembly CFM56-5B Turbofan engines procedure 72-41-00-040-001-L - modul 41X disassembly CFM56-5B Turbofan engines procedure 72-41-01-200-001-K - modul 41X inspection CFM56-5B Turbofan engines procedure 72-41-01-200-001-L - modul 41X inspection CFM56-5B Turbofan engines procedure 72-41-00-440-001-K - modul 41X assembly CFM56-5B Turbofan engines procedure 72-41-00-440-001-L - modul 41X assembly
409	CFM56-5B Turbofan engines procedure SB 72-0697 DAC to SAC engine conversion
410	CFM56-7B Turbofan engines procedure 72-00-02-020-001-B CORE MM - removal CFM56-7B Turbofan engines procedure 72-00-02-020-001-H CORE MM - removal
411	CFM56-7B Turbofan engines procedure 72-00-02-030-001-B CORE MM - disassembly CFM56-7B Turbofan engines procedure 72-00-02-030-806-A CORE MM - disassembly CFM56-7B Turbofan engines procedure 72-00-02-030-002-B CORE MM - disassembly CFM56-7B Turbofan engines procedure 72-00-02-030-802 CORE MM - disassembly CFM56-7B Turbofan engines procedure 72-00-02-030-003-B CORE MM - disassembly CFM56-7B Turbofan engines procedure 72-00-02-030-801-H CORE MM - disassembly CFM56-7B Turbofan engines procedure 72-00-02-030-004-B CORE MM - disassembly
412	CFM56-7B Turbofan engines procedure 72-00-02-200-001 CORE MM - inspection

413	CFM56-7B Turbofan engines procedure 72-00-02-430-001-B CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-806-H CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-002-B CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-807-A CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-807-A CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-801-H CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-004-B CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-808-H CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-005-B CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-006-B CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-007-B CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-804 CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-813-A CORE MM - assembly CFM56-7B Turbofan engines procedure 72-00-02-430-810-H CORE MM - assembly
414	CFM56-7B Turbofan engines procedure 72-00-02-420-001-B CORE MM - installation CFM56-7B Turbofan engines procedure 72-00-02-400-801-H CORE MM - installation CFM56-7B Turbofan engines procedure 72-00-02-420-002-B CORE MM - installation
415	CFM56-7B Turbofan engines procedure 72-41-00-000-802 - modul 41X disassembly CFM56-7B Turbofan engines procedure 72-41-00-040-001-B - modul 41X disassembly CFM56-7B Turbofan engines procedure 72-41-00-040-001-C - modul 41X disassembly CFM56-7B Turbofan engines procedure 72-41-01-200-001 - modul 41X inspection CFM56-5B Turbofan engines procedure 72-41-00-440-001-B - modul 41X assembly CFM56-5B Turbofan engines procedure 72-41-00-440-001-D - modul 41X assembly
	CFM56-7B Turbofan engines procedure 72-00-61-030-001 IGB modul 61X - removal

416	CFM56-5B Turbofan engines procedure 72-00-61-200-001 IGB modul 61X - inspection CFM56-5B Turbofan engines procedure 72-00-61-430-001 IGB modul 61X - installation
417	SB 72-0879, SB 72-0564 - AGB modification - LIMITED PER P/N
418	LEAP 1A Borescope inspection
419	LEAP 1B Borescope inspection
420	LEAP 1A Installation of Reverse Bleed System (RBS)
421	CFM56-3 Turbofan engines procedure 72-54-00-05 module 54X disassembly
422	CFM56-3 Turbofan engines procedure 72-54-00-10 module 54X assembly
423	CFM56-5B Turbofan engines procedure 72-52-00-05 module 52X disassembly
424	CFM56-5B Turbofan engines procedure 72-52-00-10 module 52X assembly
425	CFM56-7B Turbofan engines procedure 72-52-00-05 module 52X disassembly
426	CFM56-7B Turbofan engines procedure 72-52-00-10 module 52X assembly
427	CFM56-3 Turbofan engines procedure 72-31-00-040-001 disassembly
428	CFM56-3 Turbofan engines procedure 72-31-00 assembly
429	CFM56-5B Turbofan engines procedure 72-31-00-040-001 disassembly
430	CFM56-5B Turbofan engines procedure 72-31-00 assembly
431	CFM56-7B Turbofan engines procedure 72-31-00-040-001 disassembly
432	CFM56-7B Turbofan engines procedure 72-31-00 assembly
433	CFM56-5B Turbofan engines procedure 72-00-03-030-001-M disassembly
434	CFM56-5B Turbofan engines procedure 72-00-03-030-001-N disassembly
435	CFM56-5B Turbofan engines procedure 72-00-03-430-001-M assembly
436	CFM56-5B Turbofan engines procedure 72-00-03-430-001-N assembly
437	CFM56-5B Turbofan engines procedure 72-55-00-040-001 disassembly
438	CFM56-5B Turbofan engines procedure 72-55-00-440-001 assembly
439	CFM56-7B Turbofan engines procedure 72-00-03-030-001 disassembly
440	CFM56-7B Turbofan engines procedure 72-00-03-430-001 assembly
441	CFM56-7B Turbofan engines procedure 72-55-00-040-001 disassembly
442	CFM56-7B Turbofan engines procedure 72-55-00-440-001 assembly
443	PW1100 Borescope inspection

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M136	Chapter 2.2
BORO BLEND	FORM M510	Chapter 2.6
POWER CONVERSION	SB 72-0135 SB 72-0136 SB 72-0574 SB 72-0804 SB 72-0805 SB 72-0806	Chapter 2.5
		Chapter 2.9
ENGINE PRESERVATION	8-72-00-00-500-001	Step 197
HPC rotor:	3-72-00-31	Step 148
Limited inspection	3-72-00-31-200-001	Step 148
Limited repair	4-72-00-31-300-001	Step 149
	4-72-00-31-300-002	Step 150
TOP CASE REPAIR	4-72-00-31-300-003	Step 151
	4-72-00-31-300-004	Step 152
	6-72-00-31-800-002	Step 143
	6-72-00-31-800-003	Step 144
	6-72-00-31-800-005	Step 145
	6-72-00-31-800-006	Step 146
	6-72-00-31-800-007	Step 147
	6-72-00-31-800-009	Step 201
HPC FWD stator:	1-72-00-32-020-001	Step 153
Removal/installation, limited inspection	1-72-00-32-020-801	Step 154
Vane sectors:	3-72-00-32	Step 155
Limited repair and replacement	3-72-00-32-200-001	Step 155
Stator vanes replacement	4-72-32-03-300-002	Step 163
Bushings replacement	5-72-00-32-420-001	Step 166
Shrouds replacement	5-72-00-32-420-002	Step 213
	6-72-00-32-800-001	Step 167
	6-72-00-32-800-002	Step 168
	6-72-00-32-800-003	Step 159
	6-72-00-32-800-004	Step 160
	6-72-00-32-800-006	Step 161
	6-72-00-32-800-007	Step 162
HPC rear stator:	1-72-00-33-020-001	Step 164
removal/installation	1-72-00-33-020-801	Step 211
limited inspection	3-72-00-33	Step 165
Vane sectors:	3-72-00-33-200-001	Step 165
limited repair and replacement	4-72-33-02-300-002	Step 168
	5-72-00-33-420-001	Step 166
	5-72-00-33-400-002	Step 212
	6-72-00-33-800-001	Step 167
	1-72-00-00-020-002	Step 188
	1-72-00-00-020-004	Step 182
	1-72-00-00-040-005	Step 184
	1-72-00-22-020-001	Step 175

Removal & installation of engine bare components	1-72-00-63-020-001 1-72-23-00-040-001 1-72-23-00-040-002 1-72-23-00-040-003 1-72-41-00-040-001 5-72-00-00-430-008 5-72-00-00-430-004 5-72-00-22-420-001 5-72-00-63-420-001 5-72-23-00-440-004 5-72-23-00-430-006 5-72-41-00-430-001 1-5 73-0134 R.05 5-72-00-00-420-007	Step 177 Step 186 Step 192 Step 190 Step 179 Step 189 Step 185 Step 176 Step 178 Step 191 Step 187 Step 180 Step 181 Step 183
Removal & installation of engine QEC components	1-5 ATA 71	Step 206
Fan rotor blades removal/installation, lubrication and limited inspection	1-3-5 Fan Blade	Step 172 Step 173 Step 174
Front and rear spinner cones removal/installation and limited inspection	1-3-5 Front spinner cone 1-3-5 Rear spinner cone	Step 169 Step 170 Step 171
Replacement of VSV system	6-72-00-32-800-004 6-72-00-32-800-006 6-72-00-32-800-007	Step 203 Step 204 Step 205
VBV system removal/installation	1-72-23-00-040-003 1-72-23-00-440-004	Step 190 Step 191
OGV, fan duct panels and acoustical panels removal/installation	1-72-23-00-040-002 3-72-23-03-200-001 3-72-23-07-200-001 3-72-23-08-200-001 5-72-23-00-440-005	Step 192 Step 196 Step 194 Step 195 Step 193
SB 72-1169	SB 72-1169	Step 202
Transfer gear box removal/installation Transfer gear box inspection	1-72-00-62-020-001 5-72-00-62-420-001 3-72-00-60-200-001	Step 199 Step 200 Step 360
AGB removal AGB inspection AGB installation	1-72-00-63-020-001 3-72-00-63-200-001 5-72-00-63-420-001	Step 361 Step 362 Step 363
Booster removal/ installation	1-72-00-21-020-001 5-72-00-21-420-001	Step 208 Step 209
No.1&2 brg. support removal/instalaltion	1-72-00-22-020-001 5-72-00-22-420-001	Step 210 Step 211
Recondition of the Abradable Shroud	AMM 72-33-00-398-011-C00	Step 214
Recondition of the Abradable Shroud	AMM 72-33-00-348-103-C00	Step 215

End of lease inspection	9-LEASE RETURN	Step 325
LPT MM – removal	1-72-00-03-020-001	Step 328
LPT MM – inspection check	3-72-00-03-200-001	Step 335
LPT MM – installation	5-72-00-03-420-001	Step 341
LPT MM special procedure 001	6-72-00-03-800-001	Step 347
LPT MM special procedure 002	6-72-00-03-800-002	Step 348
LPT MM special procedure 003	6-72-00-03-800-003	Step 349
LPT MM special procedure 004	6-72-00-03-800-004	Step 350
LPT MM special procedure 010	6-72-00-03-800-010	Step 351
Combustion Chamber – removal	1-72-00-42-020-001	Step 329
Combustion Chamber – installation	5-72-00-42-420-001	Step 342
HPT NGV module – removal	1-72-00-51-020-001	Step 330
HPT NGV module – inspection	3-72-00-51-200-001	Step 338
HPT NGV module – disassembly	2-72-51-00-040-801	Step 333
HPT NGV module – assembly	7-72-51-00-440-001	Step 358
HPT NGV module – installation	5-72-00-51-420-001	Step 343
HPT rotor module – removal	1-72-00-52-020-001	Step 331
HPT rotor module – inspection	3-72-00-52-200-001	Step 339
HPT rotor module – installation	5-72-00-52-420-001	Step 344
HPT rotor module – SP001	6-72-00-52-800-001	Step 353
HPT rotor module – SP006	6-72-00-52-800-001	Step 354
HPT rotor module – SP006	6-72-00-52-800-007	Step 355
HPT shroud&LPT NGV1 – removal	1-72-00-53-020-001	Step 332
HPT shroud&LPT NGV1 – disassemby	2-72-53-00-040-001	Step 334
HPT shroud&LPT NGV1 – assemby	7-72-53-00-440-001	Step 359
HPT shroud&LPT NGV1 – inspection	3-72-00-53-200-001	Step 340
HPT shroud&LPT NGV1 – installation	5-72-00-53-420-001	Step 345
HPT shroud&LPT NGV1 – SP002	6-72-00-53-440-801	Step 352
Engine assembly SP006 – FAN disk replacement	6-72-00-00-800-006	Step 346
FAN&Booster – IGV removal	1-72-21-00-040-059	Step 356
FAN&Booster – IGV installation	5-72-21-00-430-083	Step 357
LPT MM – disassembly	2-72-00-03-040-001	Step 360
LPT MM – assembly	7-72-00-03-430-001	Step 361
LPT shaft – disassembly	2-72-55-00-040-001	Step 362
LPT shaft – assembly	7-72-55-00-430-001	Step 363
FAN FRAME – disassembly	2-72-23-00-040	Step 381
FAN FRAME – assembly	7-72-23-00-440	Step 382
CORE MM – removal	1-72-00-02-020-001	Step 388
CORE MM – disassembly	2-72-00-02-030-001	Step 389
CORE MM – assembly	7-72-00-02-430	Step 390
CORE MM – installation	5-72-00-02-420-001	Step 391
Module 41X– disassembly	2-72-41-00-040-001	Step 392
Module 41X– assembly	7-72-21-00-430-001	Step 393
Module 21X– disassembly	2-72-41-00-040-001	Step 394
Module 21X– assembly	7-72-41-00-430-001	Step 395
Module 52X– disassembly	2-72-52-00-040-001	Step 396
Module 52X– assembly	7-72-52-00-440-001/002	Step 397

CORE MM 02X - inspection	3-72-00-03-200-001	Step 398
IGB 61X - Removal IGB 61X - Inspection IGB 61X - Installation	1-72-00-61-020-001 3-72-00-61-200-001 5-72-00-61-420-001	Step 399 Step 400 Step 401
Module 54X disassembly Module 54X assembly	2-72-54-00-040 7-72-54-00-430	Step 420 Step 421
Module 31X disassembly Module 31X assembly	2-72-31-00-040-001 7-72-31-00	Step 427 Step 428

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M159	Chapter 2.2
BORO BLEND	FORM M510	Chapter 2.7
ENGINE PRESERVATION	8-72-00-00-500-001	Chapter 2.9
		Chapter 2.9
HPC rotor:	3-72-00-31	Step 8
Limited inspection	3-72-00-31-200-001	Step 8
Limited repair	4-72-00-31-300-001	Step 9
	4-72-00-31-300-002	Step 10
TOP CASE REPAIR	4-72-00-31-300-003	Step 11
	4-72-00-31-300-004	Step 12
	6-72-00-31-800-002	Step 3
	6-72-00-31-800-003	Step 4
	6-72-00-31-800-005	Step 5
	6-72-00-31-800-006	Step 6
	6-72-00-31-800-007	Step 7
	6-72-00-31-800-804	Step 138
HPC FWD stator:	1-72-00-32-030-001	Step 13
Removal/installation, limited inspection	1-72-00-32-030-803K	Step 14
	1-72-00-32-030-803L	Step 15
Vane sectors:	3-72-00-32	Step 16
Limited repair and replacement	3-72-00-32-200-001	Step 16
	4-72-32-03-300-002	Step 26
Stator vanes replacement	5-72-00-32-430-001	Step 29
	5-72-00-32-430-802K	Step 18
Bushing replacement	5-72-00-32-430-802L	Step 19
	6-72-00-32-800-001	Step 20
Shrouds replacement	6-72-00-32-800-002	Step 21
	6-72-00-32-800-003	Step 22
Vane actuating ring and lever arms replacement	6-72-00-32-800-004	Step 23
	6-72-00-32-800-006	Step 24
	6-72-00-32-800-007	Step 25
HPC rear stator:	1-72-00-33-030-001	Step 27
Removal/installation	3-72-00-33	Step 28
Limited inspection	3-72-00-33-200-001	Step 28
	4-72-33-02-300-002	Step 31
Vane sectors:	5-72-00-33-430-001	Step 29
Limited repair and replacement	6-72-00-33-800-001	Step 30
	1-72-00-22-020-051	Step 68
	5-72-00-22-420-001	Step 69
	1-72-00-00-020-008	Step 70
	5-72-00-00-420-001	Step 71
	1-72-41-00-040-001-K	Step 72
	1-72-41-00-040-001-L	Step 73
	1-72-41-00-440-001-K	Step 74
	5-72-41-00-440-001-L	Step 75
	1-72-00-00-020-007	Step 76
	5-72-00-00-420-002	Step 77
	1-72-00-00-020-006	Step 78
	5-72-00-00-420-003	Step 79
	1-72-00-00-020-003	Step 80
Removal & installation of engine bare components	1-72-00-00-420-006	Step 81
	1-72-23-00-020-001	Step 82
	1-72-23-00-430-006	Step 83
	1-72-00-00-020-007	Step 84
	5-72-00-00-420-002	Step 85

	1-72-00-00-020-002	Step 86
	1-72-00-00-420-007	Step 87
	1-72-00-00-020-004	Step 88
	5-72-00-00-420-005	Step 89
	1-72-00-02-030-001-G	Step 90
	5-72-00-02-430-002-G	Step 91
	1-72-00-02-030-001-P	Step 94
	5-72-00-02-430-002-P	Step 95
	1-71-00-01-040-017	Step 96
	5-71-00-01-440-017	Step 97
Removal & installation of engine QEC components	1-71-00-01	Step 57
	5-71-00-01	Step 57
	1-71-00-02	Step 58
	5-71-00-02	Step 58
	1-71-00-03	Step 59
	5-72-00-03	Step 59
	1-71-00-56	Step 60
	5-71-00-56	Step 60
	1-71-00-63	Step 61
	5-71-00-63	Step 61
	1-71-00-01-040-017	Step 96
	5-71-00-01-440-017	Step 97
	1-71-00-78-05	Step 141
	5-71-00-78-10	Step 142
Fan rotor blades removal/installation, lubrication and limited inspection	1-3-5 Fan Blades	Step 65,67
	3-72-21-01-200-001	Step 66
Front and rear spinner cones removal/installation and limited inspection	1-3-5 Front spinner cone	Step 62,64
	1-3-5 Spinner Rear cone	Step 62,64
	3-72-21-05-200-001	Step 63
Replacement of VSV system	6-72-00-32-800-006	Step 24
	6-72-00-32-800-007	Step 25
VBV system removal/installation	1-72-23-00-030-003	
	5-72-23-00-430-004	Step 92
		Step 93
LPT MM removal	1-72-00-03-020-001	Step 275
LPT MM installation	5-72-00-03-420-001	Step 297
LPT MM inspection	3-72-00-03-200-001	Step 289
LPT MM SP 001	6-72-00-03-020-001	Step 308
LPT MM SP 002	6-72-00-03-020-002	Step 309
LPT MM SP 003	6-72-00-03-800-003-M	Step 310
LPT MM SP 003	6-72-00-03-800-003-N	Step 311
LPT MM SP 004	6-72-00-03-800-004-N	Step 312
FAN&BOOSTER module removal	1-72-00-21-020-001	Step 276
FAN&BOOSTER module installation	5-72-00-21-420-001	Step 298
Engine SP006 FAN disk replacement	6-72-00-00-800-006	Step 307
FAN&BOOSTER module inspection	3-72-00-21-200-001	Step 290
1&2 BRG. support module removal	1-72-00-22-020-001	Step 277
1&2 BRG. support module inspection	3-72-00-22-200-001	Step 291
1&2 BRG. support module installation	5-72-00-22-420-001	Step 298
Combustion Chamber (SAC) removal	1-72-00-42-030-001-K	Step 278
Combustion Chamber (DAC) removal	1-72-00-42-030-001-L	Step 279
Combustion Chamber (SAC) installation	5-72-00-42-430-001-K	Step 300
Combustion Chamber (DAC) installation	5-72-00-42-430-001-L	Step 301
HPT NGV (SAC) module removal	1-72-00-51-030-001-K	Step 280
HPT NGV (DAC) module removal	1-72-00-51-030-001-L	Step 281

HPT NGV (SAC non 3D) disassembly	2-72-51-00-040-001-M	Step 285
HPT NGV (3D) disassembly	2-72-51-00-040-001-N	Step 286
HPT NGV (SAC non 3D) inspection	3-72-00-51-200-001-G	Step 292
HPT NGV (/P DAC 3D) inspection	3-72-00-51-200-001-J	Step 293
HPT NGV (/P SAC 3D) inspection	3-72-00-51-200-001-P	Step 294
HPT NGV (non 3D) assembly	7-72-51-00-440-001-M	Step 318
HPT NGV (3D) assembly	7-72-51-00-440-001-N	Step 319
HPT NGV (SAC) installation	5-72-00-51-430-001-K	Step 302
HPT NGV (DAC) installation	5-72-00-51-430-001-L	Step 303
HPT rotor module removal	1-72-00-52-030-001	Step 282
HPT rotor module inspection	3-72-00-52-200-001	Step 295
HPT SP 001 blades replacement	6-72-00-52-800-001	Step 313
HPT SP 002 full set blades replacement	6-72-00-52-800-002-N	Step 314
HPT SP 003 large qty blades replacement	6-72-00-52-800-801-N	Step 315
HPT rotor module instalaltion	5-72-00-52-430-001	Step 304
Hpt Shroud&Lpt Ngv stg.1 (SAC) removal	1-72-00-53-030-001-K	Step 283
Hpt Shroud&Lpt Ngv stg.1 (DAC) removal	1-72-00-53-030-001-L	Step 284
Hpt Shroud&Lpt Ngv stg.1 (SAC) disassembly	2-72-53-00-040-001-M	Step 287
Hpt Shroud&Lpt Ngv stg.1 (DAC) disassembly	2-72-53-00-040-001-M	Step 288
Hpt Shroud&Lpt Ngv stg.1inspection	3-72-00-53-200-001	Step 296
Hpt Shroud&Lpt Ngv stg.1 (SAC) install	5-72-00-53-430-001-K	Step 305
Hpt Shroud&Lpt Ngv stg.1 (SAC) install	5-72-00-53-430-001-K	Step 306
Hpt Shroud&Lpt Ngv stg.1 SP 001	6-72-00-53-440-801-N	Step 316
Hpt Shroud&Lpt Ngv stg.1 non 3D assembly	7-72-53-00-440-001-M	Step 320
Hpt Shroud&Lpt Ngv stg.1 3D assembly	7-72-53-00-440-001-N	Step 321
FAN frame removal of the internal component	2-72-23-00-430-001	Step 317
FAN frame install of the internal component	7-72-23-00-030-004	Step 324
FAN&BOOSTER IGV removal	1-72-21-00-040-001	Step 322
FAN&BOOSTER IGV instalaltion	5-72-21-00-440-064	Step 323
End of lease inspection	9-LEASE RETURN	Step 326
AGB removal	1-72-00-63-020-001	Step 376
AGB inspection	3-72-00-63-200-001	Step 377
AGB installation	5-72-00-63-420-001	Step 378
FAN FRAME disassembly	2-72-23-00-020	Step 379
FAN FRAME disassembly	7-72-23-00-430	Step 380
TGB removal	1-72-00-62-020-001	Step 383
TGB inspection	3-72-00-62-200-001	Step 383
TGB installation	5-72-00-62-420-001	Step 384
CORE MM 02X removal	1-72-00-02-020-001	Step 402
CORE MM 02X disassembly	2-72-00-02-030-001-G	Step 403
	2-72-00-02-030-201-J	
	2-72-00-02-030-201-P	
CORE MM 02X Inspection	3-72-00-02-200-001-K	Step 404
	3-72-00-02-200-001-L	
CORE MM 02X assembly	7-72-00-02-430-G	Step 405
	7-72-00-02-430-J	
	7-72-00-02-430-P	
CORE MM 02X installation	5-72-00-02-420-001	Step 406
IGB 61X removal	1-72-00-61-030-001	Step 407
IGB 61X inspection	3-72-00-61-200-001	

IGB 61X installation	5-72-00-61-430-001	
Modul 41X disassemly	2-72-41-00-040-001-K	Step 408
Modul 41X disassemly	2-72-41-00-040-001-L	
Modul 41X inspection	3-72-41-01-200-001-K	
Modul 41X inspection	3-72-41-01-200-001-L	
Modul 41X assembly	7-72-41-00-440-001-K	
Modul 41X assembly	7-72-41-00-440-001-L	
SB 72-0697 DAC to SAC conversion	7-SB 72-0697	Step 409
Module 52X disassembly	2-72-52-00-040-001	Step 422
Module 52X assembly	7-72-52-00-430	Step 423
Module 31X disassembly	2-72-31-00-040-001	Step 429
Module 31X assembly	7-72-31-00	Step 430
LPT MM disassembly	2-72-00-03-030-001-M	Step 433
LPT MM disassembly	2-72-00-03-030-001-N	Step 434
LPT MM assembly	7-72-00-03-430-001-M	Step 435
LPT MM assembly	7-72-00-03-430-001-N	Step 436
55X SHAFT disassembly	2-72-55-00-040-001	Step 437
55X SHAFT assembly	7-72-55-00-440-001	Step 438

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M160	Chapter 2.2
BORO BLEND	FORM M512	Chapter 2.8
		Chapter 2.9
ENGINE PRESERVATION	8-72-00-00-500-001	Step 2
HPC rotor:	6-72-00-31-800-002	Step 32
Limited inspection	6-72-00-31-800-003	Step 33
Limited repair	6-72-00-31-800-007	Step 34
	3-72-00-31	Step 35
	3-72-00-31-200-001	Step 35
TOP CASE REPAIR	4-72-00-31-300-001	Step 36
	4-72-00-31-300-002	Step 37
	4-72-00-31-300-003	Step 38
	4-72-00-31-300-004	Step 39
	6-72-00-31-800-804	Step 135
HPC FWD stator:	5-72-00-32-430-001	Step 43
Removal/installation, limited inspection	5-72-00-32-430-801	Step 44
	6-72-00-32-800-805	Step 45
Vane sectors:	6-72-00-32-800-002	Step 46
Limited repair and replacement	6-72-00-32-800-001	Step 47
Stator vanes replacement	6-72-00-32-800-004	Step 48
Bushing replacement	6-72-00-32-800-006	Step 49
Shrouds replacement	6-72-00-32-800-007	Step 50
Vane actuating ring and lever arms replacement	1-72-00-32-030-001	Step 40
	1-72-00-32-030-801	Step 41
	3-72-00-32	Step 42
	3-72-00-32-200-001	Step 42
	4-72-32-03-300-002	Step 51
HPC rear stator:	1-72-00-33-800-001	Step 55
Removal/installation	1-72-00-33-030-001	Step 52
Limited inspection	3-72-00-33	Step 53
	3-72-00-33-200-001	Step 53
Vane sectors:	4-72-33-02-300-002	Step 56
Limited repair and replacement	5-72-00-33-430-001	Step 54
	1-72-00-33-030-801	Step 136
	5-72-00-33-430-801	Step 137
	1-72-00-63-020-001-A	Step 98
	5-72-00-63-420-001-A	Step 99
	1-72-00-00-030-003-A	Step 100
	5-72-00-00-430-005-A	Step 101
	1-72-00-00-030-004-A	Step 102
	5-72-00-00-430-004-A	Step 103
	1-72-00-00-030-005	Step 104
	5-72-00-00-430-003	Step 105
	1-72-00-01-030-001	Step 106
	5-72-00-01-430-001	Step 107
	1-72-00-00-030-007-A	Step 108
	5-72-00-00-430-001-A	Step 109
	1-72-00-00-030-006	Step 110
	5-72-00-00-430-002	Step 111
Removal & installation of engine bare components	1-72-23-00-030-001-A	Step 112
	5-72-23-00-430-004-A	Step 113
	1-72-00-22-020-001	Step 114
	5-72-00-22-420-001	Step 115
	1-72-00-00-030-001	Step 118
	5-72-00-00-430-007	Step 119
	1-72-41-00-040-001-A	Step 120

	1-72-41-00-040-001-B 1-72-41-00-040-001-C 5-72-41-00-440-001-A 5-72-41-00-440-001-B 5-72-41-00-440-001-D 1-72-00-00-030-002-A 5-72-00-00-430-006-A 1-72-00-52-800-002	Step 121 Step 122 Step 123 Step 124 Step 125 Step 126 Step 127 Step 128 Step 129
Removal & installation of engine QEC components	1-5 ATA 71	Step 134
Fan rotor blades removal/installation, lubrication and limited inspection	1-72-00-21-020-001 5-72-00-21-420-001 3-72-21-01-200-001	Step 130 Step 131 Step 132
Front and rear spinner cones removal/installation and limited inspection	5-72-00-00-430-006-A 1-72-00-00-030-002-A 3-72-21-05-200-001	Step 126 Step 127 Step 132
Replacement of VSV system	6-72-00-32-800-006 6-72-00-32-800-007	Step 49 Step 50
VBV system removal/installation	1-72-23-00-030-004 5-72-23-00-430-001	Step 116 Step 117
Remove partially the abradable liner of the containment case	AMM 72-24-02-120-001-F00	Step 217
LPT MM removal	1-72-00-03-020-001	Step 217
LPT MM installation	5-72-00-03-420-001	Step 244
LPT MM 7BE inspection	3-72-00-03-200-001-A	Step 236
LPT MM 7 non BE inspection	3-72-00-03-200-001-B	Step 237
LPT MM SP 001	6-72-00-03-800-001	Step 261
LPT MM SP 002	6-72-00-03-800-002	Step 262
LPT MM SP 003	6-72-00-03-800-003	Step 263
LPT MM SP 004	6-72-00-03-800-004	Step 264
LPT MM SP 005	6-72-00-03-800-005	Step 265
Engine assembly SP012 eff. 7BE	6-72-00-00-800-012-J	Step 259
Engine assembly SP012 eff. non 7B	6-72-00-00-800-012-K	Step 260
FAN&BOOSTER module removal	1-72-00-21-020-001	Step 218
FAN&BOOSTER module installation	5-72-00-21-420-001	Step 245
Engine SP006 FAN disk replacement	6-72-00-00-800-006	Step 258
FAN&BOOSTER module inspection	3-72-00-21-200-001	Step 238
1&2 BRG.support module removal	1-72-00-22-020-001	Step 219
1&2 BRG.support module inspection	3-72-00-22-200-001	Step 239
1&2 BRG.support module installation	5-72-00-22-420-001	Step 246
Combustion Chamber (SAC) removal	1-72-00-42-020-001-A	Step 220
Combustion Chamber (DAC) removal	1-72-00-42-020-001-A	Step 221
Combustion Chamber (TECH/3) removal	1-72-00-42-020-801-F	Step 222
Combustion Chamber (SAC II) removal	1-72-00-42-020-802	Step 223
Combustion Chamber (SAC) installation	5-72-00-42-430-001-A	Step 247
Combustion Chamber (DAC) installation	5-72-00-42-430-001-B	Step 248
Combustion Chamber (TECH/3) installation	5-72-00-42-430-801-F	Step 249
Combustion Chamber (SAC II) installation	5-72-00-42-430-802	Step 250
HPT NGV (SAC) module removal	1-72-00-51-020-801	Step 224
HPT NGV (DAC) PRE SB module removal	1-72-00-51-030-001-B	Step 225
HPT NGV (DAC) SB72-0209 module removal	1-72-00-51-030-001-B	Step 226
HPT NGV (DAC) disassembly	2-72-51-00-040-001-B	Step 232

HPT NGV (DAC 02) disassembly	2-72-51-00-040-001-B	Step 233
HPT NGV (SAC) disassembly	2-72-51-00-040-001-B	Step 234
HPT NGV (DAC) inspection	3-72-00-51-200-001-B	Step 240
HPT NGV (SAC) inspection	3-72-00-51-200-801	Step 241
HPT NGV (DAC 01) assembly	7-72-51-00-440-001-B	Step 271
HPT NGV (DAC 02) assembly	7-72-51-00-440-001-C	Step 272
HPT NGV (SAC) assembly	7-72-51-00-440-801	Step 273
HPT NGV (DAC) PRE SB module installation	5-72-00-51-430-001-B	Step 251
HPT NGV (DAC) SB module installation	5-72-00-51-430-001-C	Step 252
HPT NGV (SAC) installation	5-72-00-51-430-801-H	Step 253
HPT rotor module removal	1-72-00-52-030-001	Step 227
HPT rotor module inspection	3-72-00-52-200-001	Step 242
HPT SP 001 blades replacement	6-72-00-52-800-001	Step 266
HPT SP 002 full set blades replacement	6-72-00-52-800-002	Step 267
HPT SP 003 large qty blades replacement	6-72-00-52-800-803	Step 268
HPT rotor module instalaltion	5-72-00-52-430-001	Step 254
FAN frame removal of the internal component	2-72-23-00-030-004	Step 231
FAN frame installation of the internal component	7-72-23-00-430-001	Step 270
Hpt Shroud&Lpt Ngv stg.1 (SAC) removal	1-72-00-53-030-801	Step 229
Hpt Shroud&Lpt Ngv stg.1 (DAC) removal	1-72-00-53-030-001-B	Step 228
Hpt Shroud&Lpt Ngv stg.1 disassembly	2-72-53-00-040-001	Step 235
Hpt Shroud&Lpt Ngv stg.1 inspection	3-72-00-53-200-001	Step 243
Hpt Shroud&Lpt Ngv stg.1 (DAC) install	5-72-00-53-430-001-B	Step 255
Hpt Shroud&Lpt Ngv stg.1 (SAC) install	5-72-00-53-430-801	Step 256
Hpt Shroud&Lpt Ngv stg.1 SP 001	6-72-00-53-440-801	Step 269
Hpt Shroud&Lpt Ngv stg.1 assembly	7-72-53-00-440-001	Step 274
FAN&BOOSTER IGV removal	1-72-21-00-040-001	Step 230
FAN&BOOSTER IGV instalaltion	5-72-21-00-440-064	Step 257
End of lease inspection	9-LEASE RETURN	Step 327
AGB removal	1-72-00-63-020-001-A	Step 364
AGB inspection	5-72-00-63-420-001-A	Step 365
AGB installation	3-72-00-63-200-001	Step 366
Containment case removal - installation	6-72-00-23-800-001	Step 367
TGB removal	1-72-00-62-040-001	Step 368
TGB installation	5-72-00-62-420-001-A	Step 369
TGB instpection	3-72-00-62-200-001	Step 370
FAN&BOOSTER – disassembly	2-72-21-00-040-001	Step 386
FAN&BOOSTER – assembly	7-72-21-00-430-001	Step 387
CORE MM - removal	1-72-00-02-020-001-B 1-72-00-02-020-001-H	Step 410
CORE MM - disassembly	2-72-00-02-030-001-B 2-72-00-02-030-806-A 2-72-00-02-030-002-B 2-72-00-02-030-802 2-72-00-02-030-003-B 2-72-00-02-030-801-H 2-72-00-02-030-004-B 2-72-00-02-030-805-H 2-72-00-02-030-005-B 2-72-00-02-030-804 2-72-00-02-030-006-B 2-72-00-02-030-803-H	Step 411
CORE MM - inspection	3-72-00-02-200-001	Step 412

CORE MM - assembly	7-72-00-02-430-001-B 7-72-00-02-430-806-H 7-72-00-02-430-002-B 7-72-00-02-430-807-A 7-72-00-02-430-807-A 7-72-00-02-430-801-H 7-72-00-02-430-004-B 7-72-00-02-430-808-H 7-72-00-02-430-005-B 7-72-00-02-430-006-B 7-72-00-02-430-007-B 7-72-00-02-430-804 7-72-00-02-430-813-A 7-72-00-02-430-810-H	Step 413
CORE MM installation	5-72-00-02-420-001-B 5-72-00-02-400-801-H 5-72-00-02-420-002-B	Step 414
Modul 41X disassembly	2-72-41-00-000-802 2-72-41-00-040-001-B 2-72-41-00-040-001-C	Step 415
Modul 41X inspection	3-72-41-01-200-001	
Modul 41X assembly	7-72-41-00-440-001-B	
Modul 41X assembly	7-72-41-00-440-001-D	
Modul 61X removal	1-72-00-61-030-001	Step 416
Modul 61X inspection	3-72-00-61-200-001	
Modul 61X installation	5-72-00-61-430-001	
SB 72-0879 - AGB modification - LIMITED PER P/N	3-SB 72-0564 3-SB 72-0879	Step 417
Module 52X disassembly	2-72-52-00-040-001	Step 424
Module 52X assembly	7-72-52-00-440	Step 425
Module 31X disassembly	2- 72-31-00-040-001	Step 431
Module 31X assembly	7-72-31-00	Step 432
LPT MM disassembly	2-72-00-03-030-001	Step 439
LPT MM assembly	7-72-00-03-430-001	Step 440
55X SHAFT disassembly	2-72-55-00-040-001	Step 441
55X SHAFT assembly	7-72-55-00-440-001	Step 442

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M160	Chapter 2.2
END OF LEASE INSPECTION	FORM M534	Chapter 2.2

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M528	Chapter 2.2

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORMS M162, M163	Chapter 2.2

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M166	Chapter 2.2
Installation of reverse bleed system (RBS)	SB 72-0444, 72-0445, 72-0476	Chapter 2.2

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	FORM M168	Chapter 2.2

CAPABILITY CHAPTER 1.5	TASK CARDS	WORKSHOP ROUTINES
BORESCOPE INSPECTION	M571	Chapter 2.2

END PAGE